

**PRODUCT DATA**

# Mono-Coat® RM-1905RF

## Semi-Permanent Release Agent

Distributed By  
Freeman Manufacturing & Supply Co.  
www.freemansupply.com 800-321-8511  FREEMAN

Mono-Coat® RM-1905RF is a flange and vent-tube release for use in all types of roto-molding situations. Mono-Coat® RM-1905RF is a 100% solids product and has excellent thermal stability for rotational molding applications.

### Typical Properties

|                             |                        |
|-----------------------------|------------------------|
| Appearance                  | Clear, colorless fluid |
| Density, lbs/gal; kg/l      | 8.10; 0.97             |
| Flash Point, °F/°C          | 350/177                |
| Storage Stability, unopened | 24 months              |

### Application:

1. Thoroughly clean the area to be treated with a Chem-Trend mold cleaner to remove any previous release agent or other buildup. Wipe dry with a clean cloth or towel. Then wipe with a clean solvent or naphtha and let air dry.
2. Mono-Coat® RM-1905RF should be applied with a soft-bristled brush, or wiped on with a cotton cloth.
3. To pre-treat or condition the flange or vent-tube of the mold, apply Mono-Coat® RM-1905RF in three, even coats at normal processing temperatures.
4. Reapply an even coat as necessary.

### Storage

If stored in cold temperatures, allow product to warm to room temperature prior to use.

### Handling

We believe Mono-Coat® RM-1905RF has a low degree of hazard when used as intended. For more information, request a copy of Chem-Trend's Material Safety Data Sheet.

### Packaging

Mono-Coat® RM-1905RF is available in 1-gallon (3.8-liter), 5-gallon (20-liter), 30-gallon (114-liter) and 55-gallon (208-liter) containers.

While the technical information and suggestions for use contained herein are believed to be accurate and reliable, nothing stated in this bulletin is to be taken as a warranty either expressed or implied.

### Further Information

Request information on our complete range of materials: custom-formulated release agents for polyurethane molding; tire lubes and bladder coatings; Mono-Coat® semi-permanent release coatings; aerosol formulations; mold cleaners and sealers; specialized coatings and application equipment.