according to the OSHA Hazard Communication Standard



ESG-215 Resin (A)

Revision Date 05/17/2024 Print Date 05/17/2024

SECTION 1. IDENTIFICATION

Product name : ESG-215 Resin (A)

Company name : Sika Corporation

201 Polito Avenue Lyndhurst, NJ 07071

USA

www.sikausa.com

Telephone : (201) 933-8800

Telefax : (201) 804-1076

E-mail address : ehs@sika-corp.com

Emergency telephone : CHEMTREC: 800-424-9300

INTERNATIONAL: +1-703-527-3887

Recommended use of the

chemical and restrictions on

use

For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin irritation : Category 2

Eye irritation : Category 2A

Skin sensitization : Category 1

GHS label elements

Hazard pictograms :

Signal Word : Warning

Hazard Statements : H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

Precautionary Statements : Prevention:

P261 Avoid breathing mist or vapors.



Revision Date 05/17/2024 Print Date 05/17/2024

P264 Wash skin thoroughly after handling.

P272 Contaminated work clothing must not be allowed out of

the workplace.

P280 Wear protective gloves/ eye protection/ face protection.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

P337 + P313 If eye irritation persists: Get medical advice/ attention

P362 + P364 Take off contaminated clothing and wash it before reuse.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

Chemical name	CAS-No.	Classification	Concentra- tion (% w/w)
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-	1675-54-3	Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Skin Sens. 1; H317	>= 30 - < 50
1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane	17557-23-2	Skin Irrit. 2; H315 Skin Sens. 1; H317	>= 5 - < 10
silicon dioxide, chemically prepared	112945-52-5		>= 1 - < 5

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.

Consult a physician.

Show this material safety data sheet to the doctor in attend-

ance.

If inhaled : Move to fresh air.



Revision Date 05/17/2024 Print Date 05/17/2024

Consult a physician after significant exposure.

In case of skin contact Take off contaminated clothing and shoes immediately.

> Wash off with soap and plenty of water. If symptoms persist, call a physician.

In case of eye contact Immediately flush eye(s) with plenty of water.

Remove contact lenses.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed Clean mouth with water and drink afterwards plenty of water.

Do not induce vomiting without medical advice.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

Obtain medical attention.

Most important symptoms and effects, both acute and

delayed

irritant effects

sensitizing effects Allergic reactions

Excessive lachrymation

Erythema **Dermatitis**

Causes skin irritation.

May cause an allergic skin reaction.

Causes serious eye irritation.

Notes to physician Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media Use extinguishing measures that are appropriate to local cir-

cumstances and the surrounding environment.

Further information Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.

for fire-fighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protec- : tive equipment and emer-

gency procedures

Use personal protective equipment. Deny access to unprotected persons.

Environmental precautions Do not flush into surface water or sanitary sewer system.

Local authorities should be advised if significant spillages



Revision Date 05/17/2024 Print Date 05/17/2024

cannot be contained.

Methods and materials for containment and cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against :

fire and explosion

Normal measures for preventive fire protection.

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see

section 8).

Do not get in eyes, on skin, or on clothing. For personal protection see section 8.

Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Smoking, eating and drinking should be prohibited in the ap-

plication area.

Follow standard hygiene measures when handling chemical

products.

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated

place.

Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters / Permissible concentration	Basis
silicon dioxide, chemically prepared	112945-52-5	TWA (Dust)	20 Million parti- cles per cubic foot (Silica)	OSHA Z-3
		TWA (Dust)	80 mg/m3 / %SiO2 (Silica)	OSHA Z-3

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Engineering measures : Use of adequate ventilation should be sufficient to control

worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineer-



Revision Date 05/17/2024 Print Date 05/17/2024

ing controls to keep worker exposure below any recommended or statutory limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed

respirator complying with an approved standard if a risk as-

sessment indicates this is necessary.

The filter class for the respirator must be suitable for the max-

imum expected contaminant concentration

(gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-

contained breathing apparatus must be used.

Hand protection : Chemical-resistant, impervious gloves complying with an

approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is nec-

essary.

Eye protection : Safety eyewear complying with an approved standard should

be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concen-

tration and amount of dangerous substances, and to the spe-

cific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing.

Wash hands before breaks and immediately after handling

the product.

Remove contaminated clothing and protective equipment

before entering eating areas. Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : paste

Color : black

Odor : amine-like

Odor Threshold : No data available

pH : not determined

Melting point/range / Freezing :

point

No data available

Boiling point/boiling range : No data available

Flash point : 201 °F / 94 °C

(Method: closed cup)



Revision Date 05/17/2024 Print Date 05/17/2024

Evaporation rate : No data available

Flammability (solid, gas) : No data available

Upper explosion limit / Upper

flammability limit

No data available

Lower explosion limit / Lower

flammability limit

No data available

Vapor pressure : 0.01 hpa

Relative vapor density : No data available

Density : 1.46 g/cm3 (68 °F / 20 °C)

Solubility(ies)

Water solubility : immiscible

Solubility in other solvents : No data available

Partition coefficient: n-

octanol/water

: No data available

Autoignition temperature : No data available

Decomposition temperature : No data available

Viscosity

Viscosity, dynamic : No data available

Viscosity, kinematic : > 20.55 mm2/s (104 °F / 40 °C)

Explosive properties : No data available

Oxidizing properties : No data available

Volatile organic compounds

(VOC) content

1 g/I

Part A + ESG-215 Part B combined

1 a/l

Part A + ESG-215-T Part B combined

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : The product is chemically stable.

Possibility of hazardous reac-

tions

Stable under recommended storage conditions.



Revision Date 05/17/2024 Print Date 05/17/2024

Conditions to avoid : No data available

Incompatible materials : No data available

Hazardous decomposition

products

No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

Components:

Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

IARC Not applicable

OSHA Not applicable

NTP Not applicable

Reproductive toxicity

Not classified due to lack of data.

STOT-single exposure

Not classified due to lack of data.



Revision Date 05/17/2024 Print Date 05/17/2024

STOT-repeated exposure

Not classified due to lack of data.

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified due to lack of data.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l

Exposure time: 96 h

Toxicity to daphnia and other :

aquatic invertebrates

EC50 (Daphnia magna (Water flea)): 1.8 mg/l

Exposure time: 48 h

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological infor-

mation

Do not empty into drains; dispose of this material and its con-

tainer in a safe way.

Avoid dispersal of spilled material and runoff and contact with

soil, waterways, drains and sewers.

Toxic to aquatic organisms, may cause long-term adverse

effects in the aquatic environment.

May be harmful to the environment if released in large quanti-

ties.

Water polluting material.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should

at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

local authority requirements.

Safety Data Sheet

according to the OSHA Hazard Communication Standard



ESG-215 Resin (A)

Revision Date 05/17/2024 Print Date 05/17/2024

Contaminated packaging : Empty containers should be taken to an approved waste han-

dling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. : UN 3082

Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.

(epoxy resin)

Class : 9 Packing group : III

Labels : Miscellaneous

Packing instruction (cargo :

aircraft)

Packing instruction (passen-

ger aircraft)

964

964

IMDG-Code

UN number : UN 3082

Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,

N.O.S.

(epoxy resin)

Class : 9
Packing group : III
Labels : 9
EmS Code : F-A, S-F
Marine pollutant : yes

Domestic regulation

49 CFR

Not regulated as a dangerous good

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

TSCA list : All chemical substances in this product are either listed as ac-

tive on the TSCA Inventory or are in compliance with a TSCA

Inventory exemption.

The following substance(s) is/are subject to a Significant New Use Rule:

Epoxy Modified Resin- ACCN# Not Assigned See 40 CFR § 721.7210

126002

The following substance(s) is/are subject to TSCA 12(b) export notification requirements:

according to the OSHA Hazard Communication Standard



ESG-215 Resin (A)

Revision Date 05/17/2024 Print Date 05/17/2024

Epoxy Modified Resin- ACCN#

Not Assigned

126002

CERCLA Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 304 Extremely Hazardous Substances Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Respiratory or skin sensitization

Skin corrosion or irritation

Serious eye damage or eye irritation

SARA 313 : This material does not contain any chemical components with

known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

⚠

WARNING: This product can expose you to chemicals including Quartz (SiO2) >5µm, which is known to the State of California to cause cancer, and Oxirane, (chloromethyl)- Epichlorohydrin, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

OSHA Z-3 : USA. Occupational Exposure Limits (OSHA) - Table Z-3 Min-

eral Dusts

OSHA Z-3 / TWA : 8-hour time weighted average

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

Safety Data Sheet according to the OSHA Hazard Communication Standard



Print Date 05/17/2024

ESG-215 Resin (A)

Revision Date 05/17/2024

SIKA MAKES NO WARRANTIES EXPRESS OR IMPLIED AND ASSUMES NO LIABILITY ARISING FROM THIS INFORMATION OR ITS USE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES AND SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

All sales of Sika products are subject to its current terms and conditions of sale available at www.sikausa.com or 201-933-8800.

Revision Date 05/17/2024

100000035797 US / Z8



Page 1/13

Safety Data Sheet acc. to OSHA HCS

Printing date 05/11/2020 Reviewed on 05/11/2020

1 Identification

· Product identifier

· Trade name: ESG 215 Hardener

· Article number: I215189

· Application of the substance / the mixture Epoxy hardener

· Details of the supplier of the safety data sheet

Sika Advanced Resins, US

EHS Department

· Manufacturer/Supplier:

Supplier's Name: Sika Advanced Resins, US

Headquarters:

30800 Stephenson Hwy Madison Heights, MI 48071

USA

advancedresins.ehs@us.sika.com

· Information department: Product safety department

· Emergency telephone number:

During normal opening times: +1 (248) 588-2270 CHEMTREC 24-hour Emergency: +1 (800) 424-9300

2 Hazard(s) identification

· Classification of the substance or mixture



GHS06 Skull and crossbones

Acute Tox. 2 H330 Fatal if inhaled.



GHS08 Health hazard

STOT RE 2 H373 May cause damage to organs through prolonged or repeated exposure.



GHS05 Corrosion

Skin Corr. 1B H314 Causes severe skin burns and eye damage.

Eye Dam. 1 H318 Causes serious eye damage.



Acute Tox. 4 H302 Harmful if swallowed.

(Contd. on page 2)



Page 2/13

Safety Data Sheet acc. to OSHA HCS

Printing date 05/11/2020 Reviewed on 05/11/2020

Trade name: ESG 215 Hardener

(Contd. of page 1)

Acute Tox. 4 H312 Harmful in contact with skin.

Skin Sens. 1 H317 May cause an allergic skin reaction.

STOT SE 3 H335 May cause respiratory irritation.

- · Label elements
- GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
- · Hazard pictograms









GHS05

GHS06

GHS07

- · Signal word Danger
- · Hazard-determining components of labeling:

2,2'-iminodiethylamine

diethylmethylbenzenediamine

1-methylimidazole

m-phenylenebis(*methylamine*)

· Hazard statements

Harmful if swallowed or in contact with skin.

Fatal if inhaled.

Causes severe skin burns and eye damage.

May cause an allergic skin reaction.

May cause respiratory irritation.

May cause damage to organs through prolonged or repeated exposure.

· Precautionary statements

Avoid breathing dust/fume/gas/mist/vapors/spray

Do not breathe dusts or mists.

Wear protective gloves/protective clothing/eye protection/face protection.

[In case of inadequate ventilation] wear respiratory protection.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a poison center/doctor.

Specific treatment is urgent (see on this label).

Take off contaminated clothing and wash it before reuse.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

- · Classification system:
- · NFPA ratings (scale 0 4)



Health = 3 Fire = 1Reactivity = 0

(Contd. on page 3)



Page 3/13

Safety Data Sheet acc. to OSHA HCS

Printing date 05/11/2020 Reviewed on 05/11/2020

Trade name: ESG 215 Hardener

(Contd. of page 2)

· HMIS-ratings (scale 0 - 4)



- · Other hazards
- · Results of PBT and vPvB assessment
- · **PBT:** Not applicable.
- · vPvB: Not applicable.

3 Composition/information on ingredients

- · Chemical characterization: Mixtures
- · Description: Mixture of the substances listed below with nonhazardous additions.

Dangerous components:		
CAS: 111-40-0 EINECS: 203-865-4	2,2'-iminodiethylamine	20-50%
CAS: 68479-98-1 EINECS: 270-877-4	diethylmethylbenzenediamine	20-50%
CAS: 616-47-7 EINECS: 210-484-7	1-methylimidazole	10-20%
CAS: 1477-55-0 EINECS: 216-032-5	m-phenylenebis(methylamine)	≥1-<2.5%

4 First-aid measures

- · Description of first aid measures
- · General information:

Immediately remove any clothing soiled by the product.

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

Remove breathing apparatus only after contaminated clothing have been completely removed.

In case of irregular breathing or respiratory arrest provide artificial respiration.

· After inhalation:

Supply fresh air or oxygen; call for doctor.

In case of unconsciousness place patient stably in side position for transportation.

- · After skin contact: Immediately wash with water and soap and rinse thoroughly.
- · After eye contact: Rinse opened eye for several minutes under running water. Then consult a doctor.
- · After swallowing:

Immediately call a doctor.

Drink copious amounts of water and provide fresh air. Immediately call a doctor.

(Contd. on page 4)



Page 4/13

Safety Data Sheet acc. to OSHA HCS

Printing date 05/11/2020 Reviewed on 05/11/2020

Trade name: ESG 215 Hardener

(Contd. of page 3)

- · Information for doctor:
- $\cdot \textit{Most important symptoms and effects, both acute and delayed} \ \textit{No further relevant information available}.$
- · Indication of any immediate medical attention and special treatment needed

No further relevant information available.

5 Fire-fighting measures

- · Extinguishing media
- · Suitable extinguishing agents: Use fire fighting measures that suit the environment.
- · Special hazards arising from the substance or mixture

During heating or in case of fire poisonous gases are produced.

- · Advice for firefighters
- · Protective equipment:

Mouth respiratory protective device.

Wear self-contained respiratory protective device.

· Additional information

Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.

6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures

Mount respiratory protective device.

Wear protective equipment. Keep unprotected persons away.

· Environmental precautions:

Dilute with plenty of water.

Do not allow to enter sewers/ surface or ground water.

· Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Use neutralizing agent.

Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

· Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

· Protective Action Criteria for Chemicals

Troccure fiction Cruciu for Chemicus	
· PAC-1:	
111-40-0 2,2'-iminodiethylamine	3 ppm
616-47-7 1-methylimidazole	2.3 mg/m ³
· PAC-2:	
111-40-0 2,2'-iminodiethylamine	8.5 ppm
616-47-7 1-methylimidazole	25 mg/m ³
'	(Contd. on page 5

US-



Page 5/13

Safety Data Sheet acc. to OSHA HCS

Printing date 05/11/2020 Reviewed on 05/11/2020

Trade name: ESG 215 Hardener

(Contd. of page 4)

· <i>PAC-3</i> :		
111-40-0	2,2'-iminodiethylamine	51 ppm
616-47-7	1-methylimidazole	150 mg/m³

7 Handling and storage

- · Handling:
- · Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

Open and handle receptacle with care.

Prevent formation of aerosols.

- · Information about protection against explosions and fires: Keep respiratory protective device available.
- · Conditions for safe storage, including any incompatibilities
- · Storage:
- · Requirements to be met by storerooms and receptacles: No special requirements.
- · Information about storage in one common storage facility: Not required.
- · Further information about storage conditions: Keep receptacle tightly sealed.
- · Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- · Additional information about design of technical systems: No further data; see item 7.
- · Control parameters
- · Components with limit values that require monitoring at the workplace:

The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit.

At this time, the other constituents have no known exposure limits.

111-40-0 2,2'-iminodiethylamine

REL	Long-term value: 4 mg/m³, 1 ppm
	Long-term value: 4 mg/m³, 1 ppm Skin
TLV	Long-term value: 4.2 mg/m³, 1 ppm Skin
	Skin

- · Additional information: The lists that were valid during the creation were used as basis.
- · Exposure controls
- · Personal protective equipment:
- · General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Store protective clothing separately.

Avoid contact with the eyes.

(Contd. on page 6)



Page 6/13

Safety Data Sheet acc. to OSHA HCS

Printing date 05/11/2020 Reviewed on 05/11/2020

Trade name: ESG 215 Hardener

(Contd. of page 5)

Avoid contact with the eyes and skin.

· Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

· Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye protection:



Tightly sealed goggles

9 Physical and chemical properties

- · Information on basic physical and chemical properties
- · General Information
- · Appearance:

Form: Liquid

Color: Amber colored

Odor: Amine-like

Odor threshold: Not determined.

· pH-value: Not determined.

· Change in condition

Melting point/Melting range: Undetermined.
Boiling point/Boiling range: 198 °C (388.4 °F)

• Flash point: $105 \, ^{\circ}C \, (221 \, ^{\circ}F)$

· Flammability (solid, gaseous): Not applicable.

(Contd. on page 7)



Page 7/13

Safety Data Sheet acc. to OSHA HCS

Printing date 05/11/2020 Reviewed on 05/11/2020

Trade name: ESG 215 Hardener

	(Contd. o	f page
· Ignition temperature:	325 °C (617 °F)	
· Decomposition temperature:	Not determined.	
· Auto igniting:	Product is not selfigniting.	
· Danger of explosion:	Product does not present an explosion hazard.	
· Explosion limits:		
Lower:	1 Vol %	
Upper:	10 Vol %	
· Vapor pressure at 20 °C (68 °F):	0.5 hPa (0.4 mm Hg)	
· Density at 20 °C (68 °F):	1.01 g/cm³ (8.43 lbs/gal)	
· Relative density	Not determined.	
· Vapor density	Not determined.	
· Evaporation rate	Not determined.	
· Solubility in / Miscibility with		
Water:	Fully miscible.	
· Partition coefficient (n-octanol/wate	e r): Not determined.	
· Viscosity:		
Dynamic:	Not determined.	
Kinematic:	Not determined.	
· Solvent content:		
VOC content:	0.00 %	
	0.0 g/l / 0.00 lb/gal	
Solids content:	0.0 %	
· Other information	No further relevant information available.	

10 Stability and reactivity

- $\cdot \textit{Reactivity} \ \textit{No further relevant information available}.$
- · Chemical stability
- · Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Possibility of hazardous reactions No dangerous reactions known.
- · Conditions to avoid No further relevant information available.
- · Incompatible materials: No further relevant information available.
- · Hazardous decomposition products: Carbon monoxide and carbon dioxide

IIC.



Page 8/13

Safety Data Sheet acc. to OSHA HCS

Printing date 05/11/2020 Reviewed on 05/11/2020

Trade name: ESG 215 Hardener

(Contd. of page 7)

11 Toxicological information

- · Information on toxicological effects
- · Acute toxicity:

· LD/LC5	· LD/LC50 values that are relevant for classification:			
111-40-	111-40-0 2,2'-iminodiethylamine			
Oral	LD50	1,553 mg/kg (rat)		
		1,045 mg/kg (rabbit)		
68479-9	68479-98-1 diethylmethylbenzenediamine			
Oral	LD50	738 mg/kg (rat)		
Dermal	LD50	>2,000 mg/kg (rat)		
616-47-	616-47-7 1-methylimidazole			
Oral	LD50	1,400 mg/kg (mouse)		

- · Primary irritant effect:
- · on the skin: Caustic effect on skin and mucous membranes.
- · on the eye:

Strong caustic effect.

Strong irritant with the danger of severe eye injury.

- · Sensitization: Sensitization possible through skin contact.
- · Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations: Toxic

Harmful

Corrosive

Irritant

Very toxic

Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

· Carcinogenic categories

· IARC (International Agency for Research on Cancer)

None of the ingredients is listed.

· NTP (National Toxicology Program)

None of the ingredients is listed.

· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

12 Ecological information

- · Toxicity
- · Aquatic toxicity: No further relevant information available.

(Contd. on page 9)



Page 9/13

Safety Data Sheet acc. to OSHA HCS

Printing date 05/11/2020 Reviewed on 05/11/2020

Trade name: ESG 215 Hardener

(Contd. of page 8)

- · Persistence and degradability No further relevant information available.
- · Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.
- · Mobility in soil No further relevant information available.
- · Additional ecological information:
- · General notes:

Water hazard class 2 (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Must not reach bodies of water or drainage ditch undiluted or unneutralized.

Danger to drinking water if even small quantities leak into the ground.

- · Results of PBT and vPvB assessment
- · PBT: Not applicable.
- · vPvB: Not applicable.
- · Other adverse effects No further relevant information available.

13 Disposal considerations

- · Waste treatment methods
- · Recommendation:

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

- · Uncleaned packagings:
- · Recommendation: Disposal must be made according to official regulations.
- · **Recommended cleansing agent:** Water, if necessary with cleansing agents.

· UN-Number	
$\cdot DOT$	NA2735
· IMDG, IATA	UN2735
· UN proper shipping name	
·DOT	Amines, liquid, corrosive, n.o.s. (Diethylenetriamine, n phenylenebis(methylamine))
· IMDG	AMINES, LIQUID, CORROSIVE, N.O.S (DIETHYLENETRIAMINE, m-phenylenebis(methylamine) MARINE POLLUTANT
· IATA	AMINES, LIQUID, CORROSIVE, N.O.S

(Contd. on page 10)



Page 10/13

Safety Data Sheet acc. to OSHA HCS

Printing date 05/11/2020 Reviewed on 05/11/2020

Trade name: ESG 215 Hardener

(Contd. of page 9) · Transport hazard class(es) $\cdot DOT$ · Class 8 Corrosive substances · Label · IMDG · Class 8 Corrosive substances · Label \cdot IATA · Class 8 Corrosive substances · Label · Packing group · DOT, IMDG, IATA II · Environmental hazards: Product contains environmentally hazardous substances: diethylmethylbenzenediamine, Epoxy phenol novolac resin · Marine pollutant: Symbol (fish and tree) Warning: Corrosive substances · Special precautions for user · Hazard identification number (Kemler code): 80 · EMS Number: F-A,S-B· Segregation groups Alkalis · Stowage Category \boldsymbol{A} SG35 Stow "separated from" SGG1-acids · Segregation Code · Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code Not applicable.

(Contd. on page 11)



Page 11/13

Safety Data Sheet acc. to OSHA HCS

Printing date 05/11/2020 Reviewed on 05/11/2020

Trade name: ESG 215 Hardener

	(Contd. of page 10)
· Transport/Additional information:	
\cdot DOT	
· Quantity limitations	On passenger aircraft/rail: 1 L
	On cargo aircraft only: 30 L
· Remarks:	Special marking with the symbol (fish and tree).
· IMDG	
· Limited quantities (LQ)	IL
· Excepted quantities (EQ)	Code: E2
	Maximum net quantity per inner packaging: 30 ml
	Maximum net quantity per outer packaging: 500 ml
· UN ''Model Regulation'':	UN 2735 AMINES, LIQUID, CORROSIVE, N.O.S. (DIETHYLENETRIAMINE), 8, II, ENVIRONMENTALLY HAZARDOUS

15 Regulatory information

- · Safety, health and environmental regulations/legislation specific for the substance or mixture
- · Sara
- · Section 355 (extremely hazardous substances):

None of the ingredients is listed.

· Section 313 (Specific toxic chemical listings):

None of the ingredients is listed.

· TSCA (Toxic Substances Control Act):

All components have the value ACTIVE.

· Chemicals regulated by TSCA Section 12(b)

None of the ingredients is listed.

· Chemical regulated by TSCA 5(a)(2)rule:

None of the ingredients is listed.

· Hazardous Air Pollutants

None of the ingredients is listed.

· Proposition 65

· Chemicals known to cause cancer:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

(Contd. on page 12)

US



Page 12/13

Safety Data Sheet acc. to OSHA HCS

Printing date 05/11/2020 Reviewed on 05/11/2020

Trade name: ESG 215 Hardener

(Contd. of page 11)

· Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

· Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

- · Carcinogenic categories
- · EPA (Environmental Protection Agency)

None of the ingredients is listed.

· TLV (Threshold Limit Value established by ACGIH)

None of the ingredients is listed.

· NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

· Listed in CWC Regulations

None of the ingredients is listed.

- · GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
- · Hazard pictograms









GHS05

5 GHS06

GHS07 GHS08

· Signal word Danger

· Hazard-determining components of labeling:

2,2'-iminodiethylamine

diethylmethylbenzenediamine

1-methylimidazole

m-phenylenebis(*methylamine*)

· Hazard statements

Harmful if swallowed or in contact with skin.

Fatal if inhaled.

Causes severe skin burns and eye damage.

May cause an allergic skin reaction.

May cause respiratory irritation.

May cause damage to organs through prolonged or repeated exposure.

· Precautionary statements

Do not breathe dusts or mists.

Wear protective gloves/protective clothing/eye protection/face protection.

[In case of inadequate ventilation] wear respiratory protection.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a poison center/doctor.

(Contd. on page 13)



Page 13/13

Safety Data Sheet acc. to OSHA HCS

Printing date 05/11/2020 Reviewed on 05/11/2020

Trade name: ESG 215 Hardener

(Contd. of page 12)

Specific treatment is urgent (see on this label).

Take off contaminated clothing and wash it before reuse.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- · Date of preparation / last revision 05/11/2020 / 4
- · Abbreviations and acronyms:

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA) HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Acute Tox. 4: Acute toxicity - Category 4

Acute Tox. 2: Acute toxicity – Category 2

Skin Corr. 1B: Skin corrosion/irritation – Category 1B

Eye Dam. 1: Serious eye damage/eye irritation - Category 1

Skin Sens. 1: Skin sensitisation - Category 1

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2

* * Data compared to the previous version altered.

US