

Safety Data Sheet acc. to OSHA HCS

Printing date 03/10/2023

Reviewed on 03/10/2023

1 Identification

- **Product identifier**
- **Trade name:** EC-433 (A) Resin
- **Article number:** 657081
- **Application of the substance / the mixture** Epoxy resin
- **Details of the supplier of the safety data sheet**
Sika Advanced Resins, US
EHS Department
advanced.resins.ehs@us.sika.com
- **Manufacturer/Supplier:**
Manufacturer:
Sika Advanced Resins
30800 Stephenson Hwy
Madison Heights
MI 48071
USA
- **Information department:** Product safety department
- **Emergency telephone number:**
During normal opening times: +1 (248) 588-2270
CHEMTREC 24-hour Emergency: +1 (800) 424-9300

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS08 Health hazard

Carcinogenicity 1A H350 May cause cancer.
Toxic to Reproduction 1B H360 May damage fertility or the unborn child.



GHS05 Corrosion

Eye Damage 1 H318 Causes serious eye damage.



GHS07

Skin Irritation 2 H315 Causes skin irritation.
Sensitization - Skin 1 H317 May cause an allergic skin reaction.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

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Trade name: EC-433 (A) Resin

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· **Hazard pictograms**



· **Signal word** *Danger*

- **Hazard-determining components of labeling:**
Trimethylol propane triglycidyl ether copolymer
Quartz (SiO₂)
1,4-bis(2,3-epoxypropoxy)butane

· **Hazard statements**

- Causes skin irritation.*
Causes serious eye damage.
May cause an allergic skin reaction.
May cause cancer.
May damage fertility or the unborn child.

· **Precautionary statements**

- Avoid breathing dust/fume/gas/mist/vapors/spray*
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Avoid breathing dust/fume/gas/mist/vapors/spray
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves/protective clothing/eye protection/face protection.
If on skin: Wash with plenty of water.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
Continue rinsing.
Immediately call a poison center/doctor.
IF exposed or concerned: Get medical advice/attention.
Specific treatment (see on this label).
Take off contaminated clothing and wash it before reuse.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.
Store locked up.
Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 3
Fire = 3
Reactivity = 0

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· **HMIS-ratings (scale 0 - 4)**

HEALTH	3	Health = *3
FIRE	3	Fire = 3
REACTIVITY	0	Reactivity = 0

- **Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

- **Chemical characterization: Mixtures**
- **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Dangerous components:**

CAS: 30499-70-8	Trimethylol propane triglycidyl ether copolymer	≥3-<5%
CAS: 2425-79-8 EINECS: 219-371-7	1,4-bis(2,3-epoxypropoxy)butane	1-5%
CAS: 14808-60-7 EINECS: 238-878-4	Quartz (SiO ₂)	0.1-1%

4 First-aid measures

- **Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:**
 Supply fresh air and to be sure call for a doctor.
 In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:** If symptoms persist consult doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
 No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
 CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **Special hazards arising from the substance or mixture** No further relevant information available.

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- **Advice for firefighters**
- **Protective equipment:** Wear self-contained respiratory protective device.
- **Additional information**
 Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
 Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:**
 Dilute with plenty of water.
 Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
 Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
 Use neutralizing agent.
 Dispose contaminated material as waste according to item 13.
 Ensure adequate ventilation.
- **Reference to other sections**
 See Section 7 for information on safe handling.
 See Section 8 for information on personal protection equipment.
 See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

· **PAC-1:**

2425-79-8	1,4-bis(2,3-epoxypropoxy)butane	16 mg/m ³
14808-60-7	Quartz (SiO ₂)	0.075 mg/m ³

· **PAC-2:**

2425-79-8	1,4-bis(2,3-epoxypropoxy)butane	170 mg/m ³
14808-60-7	Quartz (SiO ₂)	33 mg/m ³

· **PAC-3:**

2425-79-8	1,4-bis(2,3-epoxypropoxy)butane	220 mg/m ³
14808-60-7	Quartz (SiO ₂)	200 mg/m ³

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
 Ensure good ventilation/exhaustion at the workplace.
 Open and handle receptacle with care.
 Prevent formation of aerosols.
- **Information about protection against explosions and fires:** Keep respiratory protective device available.

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- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

* 8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Store protective clothing separately.
Avoid contact with the skin.
Avoid contact with the eyes and skin.
- **Breathing equipment:**
In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

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· **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form: Pasty
Color: Grey
Odor: Amine-like
Odor threshold: Not determined.

· **pH-value:** Not determined.

· **Change in condition**

Melting point/Melting range: Undetermined.
Boiling point/Boiling range: >200 °C (>392 °F)

· **Flash point:** 94 °C (201.2 °F)

· **Flammability (solid, gaseous):** Not applicable.

· **Auto igniting:** 400 °C (752 °F)

· **Decomposition temperature:** Not determined.

· **Ignition temperature:** Product is not selfigniting.

· **Danger of explosion:** Product does not present an explosion hazard.

· **Explosion limits:**

Lower: Not determined.
Upper: Not determined.

· **Vapor pressure:** Not determined.

· **Density at 20 °C (68 °F):** 1.85 g/cm³ (15.44 lbs/gal)

· **Relative density:** Not determined.

· **Vapor density:** Not determined.

· **Evaporation rate:** Not determined.

· **Solubility in / Miscibility with**

Water: Fully miscible.

· **Partition coefficient (n-octanol/water):** Not determined.

· **Viscosity:**

Dynamic: Not determined.

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Kinematic:	Not determined.
· Solvent content:	
VOC content:	4.00 % 74.2 g/l / 0.62 lb/gal
Solids content:	60.0 %
· Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** Carbon monoxide and carbon dioxide

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· LD/LC50 values that are relevant for classification:

Oral	LD50	2,000 mg/kg (rat)
Dermal	LD50	2,000 mg/kg (rabbit)

- **Primary irritant effect:**
- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** Strong irritant with the danger of severe eye injury.
- **Sensitization:** Sensitization possible through skin contact.

· Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations:
 Irritant

· Carcinogenic categories

· IARC (International Agency for Research on Cancer)

14808-60-7	Quartz (SiO2)	I
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· NTP (National Toxicology Program)

14808-60-7	Quartz (SiO2)	K
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· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
 Water hazard class 2 (Self-assessment): hazardous for water
 Do not allow product to reach ground water, water course or sewage system.
 Must not reach bodies of water or drainage ditch undiluted or unneutralized.
 Danger to drinking water if even small quantities leak into the ground.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
 Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.
- **Recommended cleansing agent:** Water, if necessary with cleansing agents.

14 Transport information

- | | |
|----------------------------------|---|
| · UN-Number | |
| · DOT | not regulated |
| · IMDG, IATA | UN3082 |
| · UN proper shipping name | As stated below: |
| · DOT | not regulated |
| · IMDG | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S. (Epoxy phenol novolac resin), MARINE POLLUTANT |

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· IATA	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy phenol novolac resin)
· Transport hazard class(es)	
· DOT	
· Class	not regulated
· IMDG, IATA	
	
· Class	9 Miscellaneous dangerous substances and articles
· Label	9
· Packing group	
· DOT	not regulated
· IMDG, IATA	III
· Environmental hazards:	
· Marine pollutant:	Yes
	Symbol (fish and tree)
· Special marking (IATA):	Symbol (fish and tree)
· Special precautions for user	Warning: Miscellaneous dangerous substances and articles
· EMS Number:	F-A,S-F
· Stowage Category	A
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· UN "Model Regulation":	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY PHENOL NOVOLAC RESIN), 9, III

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara

· **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

· **Section 313 (Specific toxic chemical listings):**

7429-90-5 | aluminum powder (stabilised)

· **TSCA (Toxic Substances Control Act):**

All components have the value ACTIVE.

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· **Chemicals regulated by TSCA Section 12(b)**

None of the ingredients is listed.

· **Chemical regulated by TSCA 5(a)(2)rule:**

None of the ingredients is listed.

· **Hazardous Air Pollutants**

None of the ingredients is listed.

· **Proposition 65**

· **Chemicals known to cause cancer:**

14808-60-7 Quartz (SiO₂)

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

· **TLV (Threshold Limit Value)**

14808-60-7 Quartz (SiO₂)

A2

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

14808-60-7 Quartz (SiO₂)

· **Listed in CWC Regulations**

None of the ingredients is listed.

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS05 GHS07 GHS08

· **Signal word** Danger

· **Hazard-determining components of labeling:**

Trimethylol propane triglycidyl ether copolymer

Quartz (SiO₂)

1,4-bis(2,3-epoxypropoxy)butane

· **Hazard statements**

Causes skin irritation.

Causes serious eye damage.

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Trade name: EC-433 (A) Resin

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May cause an allergic skin reaction.

May cause cancer.

May damage fertility or the unborn child.

· **Precautionary statements**

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Avoid breathing dust/fume/gas/mist/vapors/spray

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Wear protective gloves/protective clothing/eye protection/face protection.

If on skin: Wash with plenty of water.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Immediately call a poison center/doctor.

IF exposed or concerned: Get medical advice/attention.

Specific treatment (see on this label).

Take off contaminated clothing and wash it before reuse.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· **National regulations:**

· **Information about limitation of use:**

Workers are not allowed to be exposed to the hazardous carcinogenic materials contained in this preparation.

Exceptions can be made by the authorities in certain cases.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Contact:**

· **Date of preparation / last revision** 03/10/2023

· **Abbreviations and acronyms:**

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

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OSHA: Occupational Safety & Health
TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit
Skin Irritation 2: Skin corrosion/irritation – Category 2
Eye Damage 1: Serious eye damage/eye irritation – Category 1
Sensitization - Skin 1: Skin sensitisation – Category 1
Carcinogenicity 1A: Carcinogenicity – Category 1A
Toxic to Reproduction 1B: Reproductive toxicity – Category 1B
*** Data compared to the previous version altered.**

US

Safety Data Sheet acc. to OSHA HCS

Printing date 03/04/2020

Reviewed on 03/04/2020

1 Identification

- **Product identifier**
- **Trade name:** EC433-3 Hardener
- **Article number:** 1433389
- **Application of the substance / the mixture** Hardening agent/ Curing agent
- **Details of the supplier of the safety data sheet**
Sika Advanced Resins, US
EHS Department
- **Manufacturer/Supplier:**
Supplier's Name: Sika Advanced Resins, US
Headquarters:
30800 Stephenson Hwy
Madison Heights, MI 48071
USA

advancedresins.ehs@us.sika.com
- **Information department:** Product safety department
- **Emergency telephone number:**
During normal opening times: +1 (248) 588-2270
CHEMTREC 24-hour Emergency: +1 (800) 424-9300

* 2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS06 Skull and crossbones

Acute Tox. 3 H301 Toxic if swallowed.
Acute Tox. 3 H311 Toxic in contact with skin.
Acute Tox. 2 H330 Fatal if inhaled.



GHS08 Health hazard

Resp. Sens. 1 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
STOT RE 2 H373 May cause damage to organs through prolonged or repeated exposure.



GHS05 Corrosion

Skin Corr. 1A H314 Causes severe skin burns and eye damage.
Eye Dam. 1 H318 Causes serious eye damage.

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GHS07

Skin Sens. 1 H317 May cause an allergic skin reaction.

· **Label elements**

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS05

GHS06

GHS08

· **Signal word** *Danger*

· **Hazard-determining components of labeling:**

*2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)
Aromatic amine epoxy adduct - trade secret
Methyleneoxide, polymer with benzenamine, hydrogenated
4,4'-methylenebis(cyclohexylamine)
3-aminomethyl-3,5,5-trimethylcyclohexylamine
1,6-Hexanediamine, 2,2,4 (or 2,4,4)-trimethyl-*

· **Hazard statements**

*Toxic if swallowed or in contact with skin.
Fatal if inhaled.
Causes severe skin burns and eye damage.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause an allergic skin reaction.
May cause damage to organs through prolonged or repeated exposure.*

· **Precautionary statements**

*Avoid breathing dust/fume/gas/mist/vapors/spray
Do not breathe dusts or mists.
Wear protective gloves/protective clothing/eye protection/face protection.
[In case of inadequate ventilation] wear respiratory protection.
If swallowed: Immediately call a poison center/doctor.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
Continue rinsing.
Specific treatment is urgent (see on this label).
Take off immediately all contaminated clothing and wash it before reuse.
Store locked up.
Dispose of contents/container in accordance with local/regional/national/international regulations.*

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Trade name: EC433-3 Hardener

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- **Classification system:**
- **NFPA ratings (scale 0 - 4)**



- **HMIS-ratings (scale 0 - 4)**



- **Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

- **Chemical characterization: Mixtures**
- **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Dangerous components:**

CAS: 6864-37-5 EINECS: 229-962-1	2,2'-dimethyl-4,4'methylenebis(cyclohexylamine)	20-50%
CAS: 68479-98-1 EINECS: 270-877-4	diethylmethylbenzenediamine	20-50%
CAS: 1761-71-3 EINECS: 217-168-8	4,4'-methylenebis(cyclohexylamine)	20-50%
	Aromatic amine epoxy adduct - trade secret	5-10%
CAS: 135108-88-2	Methyleneoxide, polymer with benzenamine, hydrogenated	≥5-<10%
CAS: 616-47-7 EINECS: 210-484-7	1-methylimidazole	≥1-<5%
CAS: 2855-13-2 EINECS: 220-666-8	3-aminomethyl-3,5,5-trimethylcyclohexylamine	≥1-<5%
CAS: 25513-64-8 EINECS: 247-134-8	1,6-Hexanediamine, 2,2,4 (or 2,4,4)-trimethyl-	≥0.1-<1%

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Trade name: EC433-3 Hardener

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4 First-aid measures

- **Description of first aid measures**
- **General information:**
Immediately remove any clothing soiled by the product.
Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.
Remove breathing apparatus only after contaminated clothing have been completely removed.
In case of irregular breathing or respiratory arrest provide artificial respiration.
- **After inhalation:**
Supply fresh air or oxygen; call for doctor.
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** *Immediately wash with water and soap and rinse thoroughly.*
- **After eye contact:** *Rinse opened eye for several minutes under running water. Then consult a doctor.*
- **After swallowing:**
Do not induce vomiting; immediately call for medical help.
Drink copious amounts of water and provide fresh air. Immediately call a doctor.
- **Information for doctor:**
· **Most important symptoms and effects, both acute and delayed** *No further relevant information available.*
· **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **Special hazards arising from the substance or mixture**
During heating or in case of fire poisonous gases are produced.
- **Advice for firefighters**
- **Protective equipment:**
Mouth respiratory protective device.
Wear self-contained respiratory protective device.
- **Additional information**
Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Mount respiratory protective device.
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:** *Do not allow to enter sewers/ surface or ground water.*
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

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- Use neutralizing agent.
- Dispose contaminated material as waste according to item 13.
- Ensure adequate ventilation.
- **Reference to other sections**
- See Section 7 for information on safe handling.
- See Section 8 for information on personal protection equipment.
- See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

· **PAC-1:**

6864-37-5	2,2'-dimethyl-4,4'methylenebis(cyclohexylamine)	0.28 mg/m ³
616-47-7	1-methylimidazole	2.3 mg/m ³

· **PAC-2:**

6864-37-5	2,2'-dimethyl-4,4'methylenebis(cyclohexylamine)	3.1 mg/m ³
616-47-7	1-methylimidazole	25 mg/m ³

· **PAC-3:**

6864-37-5	2,2'-dimethyl-4,4'methylenebis(cyclohexylamine)	19 mg/m ³
616-47-7	1-methylimidazole	150 mg/m ³

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
- Ensure good ventilation/exhaustion at the workplace.
- Open and handle receptacle with care.
- Prevent formation of aerosols.
- **Information about protection against explosions and fires:** Keep respiratory protective device available.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**
- The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

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· **Additional information:** The lists that were valid during the creation were used as basis.

· **Exposure controls**

· **Personal protective equipment:**

· **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Store protective clothing separately.

Avoid contact with the eyes.

Avoid contact with the eyes and skin.

· **Breathing equipment:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

· **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form: Liquid

Color: Amber colored

· **Odor:** Amine-like

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· Odor threshold:	Not determined.
· pH-value:	Not determined.
· Change in condition Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	197 °C (386.6 °F)
· Flash point:	>93 °C (>199.4 °F)
· Flammability (solid, gaseous):	Not applicable.
· Ignition temperature:	275 °C (527 °F)
· Decomposition temperature:	Not determined.
· Auto igniting:	Product is not selfigniting.
· Danger of explosion:	Product does not present an explosion hazard.
· Explosion limits:	
Lower:	0.5 Vol %
Upper:	2.8 Vol %
· Vapor pressure:	Not determined.
· Density at 20 °C (68 °F):	1.05 g/cm ³ (8.76 lbs/gal)
· Relative density	Not determined.
· Vapor density	Not determined.
· Evaporation rate	Not determined.
· Solubility in / Miscibility with Water:	Not miscible or difficult to mix.
· Partition coefficient (n-octanol/water):	Not determined.
· Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.
· Solvent content:	
VOC content:	0.00 % 0.0 g/l / 0.00 lb/gal
Solids content:	0.0 %
· Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.

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- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** Carbon monoxide and carbon dioxide

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**

6864-37-5 2,2'-dimethyl-4,4'methylenebis(cyclohexylamine)

Oral	LD50	320-460 mg/kg (rat)
Dermal	LD50	200-400 mg/kg (rabbit)
Inhalative	LC50/4 h	0.42 mg/l (rat) (Test Guideline 402)

68479-98-1 diethylmethylbenzenediamine

Oral	LD50	738 mg/kg (rat)
Dermal	LD50	>2,000 mg/kg (rat)

- **Primary irritant effect:**
- **on the skin:** Strong caustic effect on skin and mucous membranes.
- **on the eye:**
 Strong caustic effect.
 Strong irritant with the danger of severe eye injury.
- **Sensitization:**
 Sensitization possible through inhalation.
 Sensitization possible through skin contact.
- **Additional toxicological information:**
 The product shows the following dangers according to internally approved calculation methods for preparations:
 Toxic
 Harmful
 Corrosive
 Irritant
 Very toxic
 Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

· **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**

None of the ingredients is listed.

· **NTP (National Toxicology Program)**

None of the ingredients is listed.

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· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

· **Toxicity**

· **Aquatic toxicity:**

6864-37-5 2,2'-dimethyl-4,4'methylenebis(cyclohexylamine)

48 hr EC50 15.2 mg/l (daphnia)

96 hr LC50 45 mg/l (Fish)

· **Persistence and degradability** No further relevant information available.

· **Behavior in environmental systems:**

· **Bioaccumulative potential** No further relevant information available.

· **Mobility in soil** No further relevant information available.

· **Additional ecological information:**

· **General notes:**

Water hazard class 3 (Self-assessment): extremely hazardous for water

Do not allow product to reach ground water, water course or sewage system, even in small quantities.

Must not reach bodies of water or drainage ditch undiluted or unneutralized.

Danger to drinking water if even extremely small quantities leak into the ground.

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

· **Other adverse effects** No further relevant information available.

13 Disposal considerations

· **Waste treatment methods**

· **Recommendation:**

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

· **Uncleaned packagings:**

· **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

· **UN-Number**

· **DOT, IMDG, IATA**

UN2922

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· **UN proper shipping name**
· **DOT** *Corrosive liquids, toxic, n.o.s. (Cycloaliphatic Amine, Cycloaliphatic Amine)*
· **IMDG** *CORROSIVE LIQUID, TOXIC, N.O.S. (Cycloaliphatic Amine, Cycloaliphatic Amine), MARINE POLLUTANT*
· **IATA** *CORROSIVE LIQUID, TOXIC, N.O.S. (Cycloaliphatic Amine, Cycloaliphatic Amine)*

· **Transport hazard class(es)**

· **DOT**



· **Class** *8 Corrosive substances*
· **Label** *8, 6.1*

· **IMDG**



· **Class** *8 Corrosive substances*
· **Label** *8/6.1*

· **IATA**



· **Class** *8 Corrosive substances*
· **Label** *8 (6.1)*

· **Packing group**

· **DOT, IMDG, IATA** *II*

· **Environmental hazards:** *Product contains environmentally hazardous substances: diethylmethylenediamine, Cycloaliphatic Amine*

· **Marine pollutant:** *Yes*
Symbol (fish and tree)

· **Special precautions for user** *Warning: Corrosive substances*

· **Danger code (Kemler):** *886*

· **EMS Number:** *F-A,S-B*

· **Stowage Category** *B*

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· Stowage Code	SW2 Clear of living quarters.
· Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· DOT	
· Quantity limitations	On passenger aircraft/rail: 0.5 L On cargo aircraft only: 2.5 L
· Remarks:	Special marking with the symbol (fish and tree).
· IMDG	
· Limited quantities (LQ)	0
· Excepted quantities (EQ)	Code: E0 Not permitted as Excepted Quantity
· UN "Model Regulation":	UN 2922 CORROSIVE LIQUID, TOXIC, N.O.S. (CYCLOALIPHATIC AMINE, CYCLOALIPHATIC AMINE), 8 (6.1), II, ENVIRONMENTALLY HAZARDOUS

15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**
· **Sara**

· Section 355 (extremely hazardous substances):	None of the ingredients is listed.
· Section 313 (Specific toxic chemical listings):	None of the ingredients is listed.
· TSCA (Toxic Substances Control Act):	All components have the value ACTIVE.
· Chemicals regulated by TSCA Section 12(b)	None of the ingredients is listed.
· Chemical regulated by TSCA 5(a)(2)rule:	None of the ingredients is listed.
· Hazardous Air Pollutants	None of the ingredients is listed.
· Proposition 65	
· Chemicals known to cause cancer:	None of the ingredients is listed.
· Chemicals known to cause reproductive toxicity for females:	None of the ingredients is listed.

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· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

· **TLV (Threshold Limit Value established by ACGIH)**

None of the ingredients is listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **Listed in CWC Regulations**

None of the ingredients is listed.

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS05 GHS06 GHS08

· **Signal word** Danger

· **Hazard-determining components of labeling:**

- 2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)
- Aromatic amine epoxy adduct - trade secret
- Methyleneoxide, polymer with benzenamine, hydrogenated
- 4,4'-methylenebis(cyclohexylamine)
- 3-aminomethyl-3,5,5-trimethylcyclohexylamine
- 1,6-Hexanediamine, 2,2,4 (or 2,4,4)-trimethyl-

· **Hazard statements**

- Toxic if swallowed or in contact with skin.
- Fatal if inhaled.
- Causes severe skin burns and eye damage.
- May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- May cause an allergic skin reaction.
- May cause damage to organs through prolonged or repeated exposure.

· **Precautionary statements**

- Do not breathe dusts or mists.
- Wear protective gloves/protective clothing/eye protection/face protection.
- [In case of inadequate ventilation] wear respiratory protection.
- If swallowed: Immediately call a poison center/doctor.

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If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Specific treatment is urgent (see on this label).
Take off immediately all contaminated clothing and wash it before reuse.
Store locked up.
Dispose of contents/container in accordance with local/regional/national/international regulations.
· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Date of preparation / last revision** 03/04/2020 / 6
- **Abbreviations and acronyms:**
 - IMDG: International Maritime Code for Dangerous Goods
 - DOT: US Department of Transportation
 - IATA: International Air Transport Association
 - ACGIH: American Conference of Governmental Industrial Hygienists
 - EINECS: European Inventory of Existing Commercial Chemical Substances
 - ELINCS: European List of Notified Chemical Substances
 - CAS: Chemical Abstracts Service (division of the American Chemical Society)
 - NFPA: National Fire Protection Association (USA)
 - HMIS: Hazardous Materials Identification System (USA)
 - VOC: Volatile Organic Compounds (USA, EU)
 - LC50: Lethal concentration, 50 percent
 - LD50: Lethal dose, 50 percent
 - PBT: Persistent, Bioaccumulative and Toxic
 - vPvB: very Persistent and very Bioaccumulative
 - NIOSH: National Institute for Occupational Safety
 - OSHA: Occupational Safety & Health
 - TLV: Threshold Limit Value
 - PEL: Permissible Exposure Limit
 - REL: Recommended Exposure Limit
 - Acute Tox. 3: Acute toxicity – Category 3
 - Acute Tox. 2: Acute toxicity – Category 2
 - Skin Corr. 1A: Skin corrosion/irritation – Category 1A
 - Eye Dam. 1: Serious eye damage/eye irritation – Category 1
 - Resp. Sens. 1: Respiratory sensitisation – Category 1
 - Skin Sens. 1: Skin sensitisation – Category 1
 - STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2
- *** Data compared to the previous version altered.**