



ARALDITE® 2053-05 A

Version Date of last issue: 03/26/2021 Revision Date: SDS Number: 1.1 04/28/2021 400000010923 Date of first issue: 03/26/2021

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SECTION 1. IDENTIFICATION

Address

Product name : ARALDITE® 2053-05 A

Manufacturer or supplier's details

Company name of supplier

: Huntsman Advanced Materials Americas LLC

P.O. Box 4980

The Woodlands,

TX 77387

United States of America (USA)

Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS

: Global Product EHS AdMat@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Resin

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable liquids : Category 2

Skin irritation : Category 2

Serious eye damage : Category 1

Skin sensitisation : Category 1

Specific target organ toxicity

- single exposure

: Category 3 (Respiratory system)

Short-term (acute) aquatic

hazard

: Category 3

Chronic aquatic toxicity : Category 3

GHS label elements

Hazard pictograms





Signal word : Danger

Hazard statements : H225 Highly flammable liquid and vapour.





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H315 Causes skin irritation.

H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H335 May cause respiratory irritation.

H412 Harmful to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**

P210 Keep away from heat/ sparks/ open flames/ hot surfaces.

No smoking.

P233 Keep container tightly closed.

P240 Ground/bond container and receiving equipment. P241 Use explosion-proof electrical/ ventilating/ lighting equipment.

P242 Use only non-sparking tools.

P243 Take precautionary measures against static discharge.

P261 Avoid breathing mist or vapours. P264 Wash skin thoroughly after handling.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing must not be allowed out of

the workplace.

P273 Avoid release to the environment.

P280 Wear protective gloves/ eye protection/ face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.

P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

P362 Take off contaminated clothing and wash before reuse. P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P403 + P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

Disposal:

P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

The EPA requires that we inform users of this product that it may cause respiratory sensitization.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Chemical nature : Adhesives





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Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
methyl methacrylate	80-62-6	50 - 70
methacrylic acid	79-41-4	5 - 10
Silicon, amorphous	7631-86-9	1 - 5
octadecyl methacrylate	32360-05-7	1 - 5
hexadecyl methacrylate	2495-27-4	1 - 5
calcium carbonate	471-34-1	1 - 5
zinc oxide	1314-13-2	1 - 5
2,2'-[(4-methylphenyl)imino]bisethanol	3077-12-1	1 - 5
Talc (Mg3H2(SiO3)4)	14807-96-6	0.1 - 1

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.

Consult a physician.

Show this safety data sheet to the doctor in attendance.

Treat symptomatically.

Get medical attention if symptoms occur.

If inhaled : If inhaled, remove to fresh air.

Get medical attention if symptoms occur.

In case of skin contact : Immediate medical treatment is necessary as untreated

wounds from corrosion of the skin heal slowly and with

difficulty.

If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact : Small amounts splashed into eyes can cause irreversible

tissue damage and blindness.

In the case of contact with eyes, rinse immediately with plenty

of water and seek medical advice.

Continue rinsing eyes during transport to hospital.

Remove contact lenses.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.

Do NOT induce vomiting.

Never give anything by mouth to an unconscious person.

If symptoms persist, call a physician. Take victim immediately to hospital.

Most important symptoms : None known.





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and effects, both acute and

delayed

Protection of first-aiders : First Aid responders should pay attention to self-protection

and use the recommended protective clothing

If potential for exposure exists refer to Section 8 for specific

personal protective equipment.

Avoid inhalation, ingestion and contact with skin and eyes. No action shall be taken involving any personal risk or without

suitable training.

It may be dangerous to the person providing aid to give

mouth-to-mouth resuscitation.

Notes to physician : Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Water spray

Alcohol-resistant foam Carbon dioxide (CO2)

Dry chemical

Unsuitable extinguishing

media

Exercise caution when using a high volume water jet as it may

scatter and spread fire

Specific hazards during

firefighting

Do not allow run-off from fire fighting to enter drains or water

courses.

Hazardous combustion

products

Carbon oxides

Specific extinguishing

methods

Use extinguishing measures that are appropriate to local

circumstances and the surrounding environment.

Further information : Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored

separately in closed containments.

Use a water spray to cool fully closed containers.

Special protective equipment :

for firefighters

Wear self-contained breathing apparatus for firefighting if

necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.

Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas.

Refer to protective measures listed in sections 7 and 8.





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Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

Environmental precautions : Prevent product from entering drains.

Prevent further leakage or spillage if safe to do so.

local / national regulations (see section 13).

If the product contaminates rivers and lakes or drains inform

respective authorities.

Methods and materials for containment and cleaning up

Neutralize with chalk, alkali solution or ammonia. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to

SECTION 7. HANDLING AND STORAGE

Advice on protection against : fire and explosion

Do not spray on a naked flame or any incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours).

Use only explosion-proof equipment.

Keep away from open flames, hot surfaces and sources of

ignition.

Advice on safe handling

Use only with adequate ventilation/personal protection.

Provide sufficient air exchange and/or exhaust in work rooms.

For personal protection see section 8. Keep container closed when not in use.

Avoid formation of aerosol.

Do not breathe vapours or spray mist.

Avoid exposure - obtain special instructions before use.

Avoid contact with skin and eyes.

Smoking, eating and drinking should be prohibited in the

application area.

Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons. Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product.

Do not breathe vapours/dust.

Avoid exposure - obtain special instructions before use.

Avoid contact with skin and eyes. For personal protection see section 8.

Smoking, eating and drinking should be prohibited in the

application area.

Take precautionary measures against static discharges. Open drum carefully as content may be under pressure. To avoid spills during handling keep bottle on a metal tray. Dispose of rinse water in accordance with local and national





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regulations.

Conditions for safe storage : No smoking.

Keep container tightly closed in a dry and well-ventilated

place.

Containers which are opened must be carefully resealed and

kept upright to prevent leakage. Observe label precautions.

Keep in properly labelled containers.

Materials to avoid : Keep away from strong bases.

Recommended storage

temperature

36 - 46 °F / 2 - 8 °C

Further information on

storage stability

Stable under normal conditions.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
methyl methacrylate	80-62-6	TWA	50 ppm	ACGIH
		STEL	100 ppm	ACGIH
		TWA	100 ppm 410 mg/m3	OSHA Z-1
		TWA	100 ppm 410 mg/m3	NIOSH REL
		TWA	100 ppm 410 mg/m3	OSHA P0
methacrylic acid	79-41-4	TWA	20 ppm	ACGIH
		TWA	20 ppm 70 mg/m3	NIOSH REL
		TWA	20 ppm 70 mg/m3	OSHA P0
Silicon, amorphous	7631-86-9	TWA (Dust)	20 Million particles per cubic foot (Silica)	OSHA Z-3
		TWA (Dust)	80 mg/m3 / %SiO2 (Silica)	OSHA Z-3
		TWA	6 mg/m3 (Silica)	NIOSH REL
zinc oxide	1314-13-2	TWA (Respirable particulate matter)	2 mg/m3	ACGIH
		STEL (Respirable particulate	10 mg/m3	ACGIH





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		matter)		
		TWA (Fumes)	5 mg/m3	OSHA Z-1
		TWA (total dust)	15 mg/m3	OSHA Z-1
		TWA (respirable fraction)	5 mg/m3	OSHA Z-1
		TWA (Dust)	5 mg/m3	NIOSH REL
		TWA (Fumes)	5 mg/m3	NIOSH REL
		ST (Fumes)	10 mg/m3	NIOSH REL
		C (Dust)	15 mg/m3	NIOSH REL
		TWA (Total dust)	10 mg/m3	OSHA P0
		TWA (respirable dust fraction)	5 mg/m3	OSHA P0
		TWA (Fumes)	5 mg/m3	OSHA P0
		STEL (Fumes)	10 mg/m3	OSHA P0
calcium carbonate	471-34-1	TWA (Respirable)	5 mg/m3 (Calcium carbonate)	NIOSH REL
		TWA (total)	10 mg/m3 (Calcium carbonate)	NIOSH REL
Talc (Mg3H2(SiO3)4)	14807-96-6	TWA (Dust)	20 Million particles per cubic foot	OSHA Z-3
		TWA (Respirable)	2 mg/m3	NIOSH REL
		TWA	0.1 fibres per cubic centimeter	ACGIH
		TWA (Respirable particulate matter)	2 mg/m3	ACGIH
		TWA (respirable dust fraction)	2 mg/m3	OSHA P0

Personal protective equipment

Respiratory protection : Ensure adequate ventilation.

Suitable respiratory equipment: Respirator with a half face mask Recommended Filter type:

Combined particulates and organic vapour type

Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe

working limits of the selected respirator.

Filter type : Filter type A-P2 (organic vapours, particles)





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Hand protection

Material : butyl-rubber

Material : Ethyl Vinyl Alcohol Laminate (EVAL)

Break through time : > 8 h

Material : Nitrile rubber Break through time : 10 - 480 min

Remarks : Take note of the information given by the producer

concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of

contact).

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling

chemical products if a risk assessment indicates this is

necessary.

The suitability for a specific workplace should be discussed

with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water

Tightly fitting safety goggles

Wear face-shield and protective suit for abnormal processing

problems.

Skin and body protection : Impervious clothing

Choose body protection according to the amount and

concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.

When using do not smoke.

Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : paste

Colour : beige

Odour : acrylic-like

Odour Threshold : No data is available on the product itself.

pH : 4

Concentration: 500 g/l

Melting point/freezing point : No data is available on the product itself.

Boiling point : No data is available on the product itself.

Flash point : $50 \,^{\circ}\text{F} / 10 \,^{\circ}\text{C}$

Method: estimated

Evaporation rate : No data is available on the product itself.





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Flammability (solid, gas) : No data is available on the product itself.

Flammability (liquids) : No data is available on the product itself.

Upper explosion limit / Upper

flammability limit

: No data is available on the product itself.

Lower explosion limit / Lower

flammability limit

: No data is available on the product itself.

Vapour pressure : No data is available on the product itself.

Relative vapour density : No data is available on the product itself.

Relative density : No data is available on the product itself.

Density : 1.03 g/cm3 (77 °F / 25 °C)

Solubility(ies)

Water solubility : insoluble, immiscible

Solubility in other solvents : No data is available on the product itself.

Partition coefficient: n-

octanol/water

: No data is available on the product itself.

Auto-ignition temperature : No data is available on the product itself.

Thermal decomposition : No data is available on the product itself.

Self-Accelerating

decomposition temperature

(SADT)

No data is available on the product itself.

Viscosity

Viscosity, dynamic : 23,600 mPa.s (77 °F / 25 °C)

Explosive properties : No data is available on the product itself.

Oxidizing properties : No data is available on the product itself.

Particle size : No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : Stable under normal conditions.

Possibility of hazardous

reactions

Vapours may form explosive mixture with air.

Conditions to avoid : Heat, flames and sparks.

Incompatible materials : Strong acids and strong bases





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Strong oxidizing agents

Hazardous decomposition

products

carbon dioxide carbon monoxide

SECTION 11. TOXICOLOGICAL INFORMATION

exposure

Information on likely routes of : No data is available on the product itself.

Acute toxicity

Acute oral toxicity - Product

: Acute toxicity estimate : > 5,000 mg/kg

Method: Calculation method

Acute inhalation toxicity -

Product

: Acute toxicity estimate: 41.76 mg/l

Exposure time: 4 h

Test atmosphere: vapour Method: Calculation method

Acute dermal toxicity -

Product

: Acute toxicity estimate : 3,978 mg/kg

Method: Calculation method

Acute toxicity (other routes of : No data available

administration)

Skin corrosion/irritation

Components:

methyl methacrylate: Species: Rabbit

Method: OPPTS 870.2500 Result: Skin irritation

methacrylic acid: Species: Rabbit

Assessment: Causes severe burns. Method: OECD Test Guideline 404

Result: Extremely corrosive and destructive to tissue.

GLP: yes

Silicon, amorphous: Species: Rabbit

Assessment: No skin irritation Method: OECD Test Guideline 404

Result: No skin irritation

octadecyl methacrylate: Result: Skin irritation

hexadecyl methacrylate: Result: Skin irritation





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calcium carbonate: Species: Rabbit

Assessment: No skin irritation Method: OECD Test Guideline 404

Result: No skin irritation

zinc oxide: Species: Rabbit

Assessment: No skin irritation Method: OECD Test Guideline 404

Result: No skin irritation

2,2'-[(4-methylphenyl)imino]bisethanol:

Species: Rabbit

Assessment: No skin irritation Method: Other guidelines Result: No skin irritation

GLP: no

Serious eye damage/eye irritation

Components:

methacrylic acid: Species: Rabbit

Result: Irreversible effects on the eye

Assessment: Risk of serious damage to eyes.

Method: Draize Test

GLP: no

Silicon, amorphous:
Species: Rabbit
Result: No eye irritation
Assessment: No eye irritation
Method: OECD Test Guideline 405

octadecyl methacrylate: Result: Eye irritation

hexadecyl methacrylate: Result: Eye irritation

calcium carbonate:
Species: Rabbit
Result: No eye irritation
Assessment: No eye irritation
Method: OECD Test Guideline 405

zinc oxide:
Species: Rabbit
Result: No eye irritation
Assessment: No eye irritation
Method: OECD Test Guideline 405

2,2'-[(4-methylphenyl)imino]bisethanol:

Species: Rabbit





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Result: Risk of serious damage to eyes. Assessment: Risk of serious damage to eyes.

Method: OECD Test Guideline 405

GLP: no

Respiratory or skin sensitisation

Components:

methyl methacrylate: Exposure routes: Skin Species: Mouse

Assessment: May cause sensitisation by skin contact.

Method: OECD Test Guideline 429

Result: May cause sensitisation by skin contact.

methacrylic acid:

Test Type: Buehler Test Exposure routes: Skin Species: Guinea pig

Assessment: Did not cause sensitisation on laboratory animals.

Method: OECD Test Guideline 406

Result: Did not cause sensitisation on laboratory animals.

octadecyl methacrylate: Exposure routes: Skin

Species: Mouse

Method: OECD Test Guideline 429 Result: Does not cause skin sensitisation.

hexadecyl methacrylate: Exposure routes: Skin

Species: Mouse

Method: OECD Test Guideline 429 Result: Does not cause skin sensitisation.

zinc oxide:

Exposure routes: Skin Species: Guinea pig

Method: OECD Test Guideline 406 Result: Does not cause skin sensitisation.

2,2'-[(4-methylphenyl)imino]bisethanol: Test Type: Local lymph node assay (LLNA)

Species: Mouse

Assessment: May cause sensitisation by skin contact.

Method: OECD Test Guideline 429

Result: May cause sensitisation by skin contact.

GLP: yes

Remarks: Information given is based on data obtained from similar substances.

Assessment: No data available

Germ cell mutagenicity

Components:

methyl methacrylate:





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Genotoxicity in vitro : Test Type: Microbial mutagenesis assay (Ames test)

Test system: Salmonella typhimurium Method: OECD Test Guideline 471

Result: negative

methacrylic acid:

Genotoxicity in vitro : Test Type: reverse mutation assay

Test system: Salmonella typhimurium

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

Silicon, amorphous:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 473

Result: negative

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

octadecyl methacrylate:

Genotoxicity in vitro : Concentration: .1 - 1200 µg/L

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

Concentration: 33 - 5000 ug/plate

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

Concentration: 14.5 - 2233 µg/L

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 473

Result: negative

hexadecyl methacrylate:

Genotoxicity in vitro : Concentration: .1 - 1200 μg/L

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

Concentration: 33 - 5000 ug/plate

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

Concentration: 14.5 - 2233 µg/L

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 473

Result: negative





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calcium carbonate:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

Concentration: 0 - 250 µg/L

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

zinc oxide:

Genotoxicity in vitro : Test Type: reverse mutation assay

Test system: Salmonella tryphimurium and E. coli

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

Test Type: Chromosome aberration test in vitro

Test system: Chinese hamster lung cells

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 473

GLP: yes

Test Type: Micronucleus test

Metabolic activation: without metabolic activation

Method: OECD Test Guideline 487

Result: negative

2,2'-[(4-methylphenyl)imino]bisethanol:

Genotoxicity in vitro : Test Type: reverse mutation assay

Test system: Salmonella typhimurium

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

GLP: no

Test Type: Chromosome aberration test in vitro

Test system: Human lymphocytes

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 473

Result: negative

GLP: yes

Remarks: Information given is based on data obtained from

similar substances.

Test Type: In vitro mammalian cell gene mutation test

Test system: mouse lymphoma cells

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

GLP: yes

Remarks: Information given is based on data obtained from

similar substances.

Components:





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methacrylic acid:

Genotoxicity in vivo : Test Type: in vivo assay

Species: Rat (male) Cell type: Somatic

Application Route: Inhalation

Exposure time: 2 h

Dose: 0.4, 1.6, 2.8 and 4 mg/L Method: OECD Test Guideline 475

Result: Not classified due to inconclusive data.

GLP: no

Test Type: dominant lethal test

Species: Mouse (male) Application Route: Inhalation

Exposure time: 6 h

Dose: 0.405, 4.05 and 36.45 mg/L Method: OECD Test Guideline 478

Result: negative

GLP: no

Silicon, amorphous:

Genotoxicity in vivo : Application Route: Inhalation

Dose: 50 mg/m3 Result: negative

octadecyl methacrylate:

Genotoxicity in vivo : Application Route: Oral

Exposure time: 72 h Dose: 5000 mg/kg

Method: OECD Test Guideline 474

Result: negative

hexadecyl methacrylate:

Genotoxicity in vivo : Application Route: Oral

Exposure time: 72 h Dose: 5000 mg/kg

Method: OECD Test Guideline 474

Result: negative

zinc oxide:

Genotoxicity in vivo : Test Type: Micronucleus test

Species: Mouse (male) Cell type: Bone marrow

Application Route: Intraperitoneal injection

Dose: 15, 30 and 60 mg/kg bw Method: OECD Test Guideline 474

Result: negative

Germ cell mutagenicity-

Assessment

: No data available

Carcinogenicity

Components:

methyl methacrylate:

Species: Rat, male and female





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Application Route: Oral Exposure time: 2 Years Dose: 6, 60, 2000 ppm

Frequency of Treatment: once daily

NOAEL: 90.3 mg/kg bw/day

Result: negative

methacrylic acid:

Species: Rat, male and female Application Route: inhalation (vapour)

Exposure time: 102 weeks

Frequency of Treatment: 5 days/week NOAEL: >= 2.05 mg/kg body weight

Method: OECD Test Guideline 451

Species: Mouse, male and female Application Route: inhalation (vapour)

Exposure time: 102 weeks Dose: ca. 2.05 and 4.1 mg/L

Frequency of Treatment: 5 days/week

LOAEL: ca. 2.05 mg/l

Method: OECD Test Guideline 451

Silicon, amorphous:

Species: Rat, male and female Application Route: Oral Exposure time: 103 weeks Dose: 1800 - 3200 mg/kg Frequency of Treatment: 7 daily Method: OECD Test Guideline 453

Result: negative

zinc oxide:

Species: Mouse, male and female

Application Route: Oral Exposure time: 1 year

Dose: 1000 and 5000 ppm Zinc Frequency of Treatment: daily NOAEL: > 22,000 mg/kg body weight

Remarks: Information given is based on data obtained from similar substances.

Carcinogenicity - : No data available

Assessment

IARC Group 1: Carcinogenic to humans

Talc (Mg3H2(SiO3)4)

ACGIH Confirmed human carcinogen

Talc (Mg3H2(SiO3)4)

OSHA No component of this product present at levels greater than or





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equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP Known to be human carcinogen

Talc (Mg3H2(SiO3)4)

(Silica, Crystalline (Respirable Size))

Reproductive toxicity

Components:

methacrylic acid:

Effects on fertility : Test Type: Two-generation study

Species: Rat, male and female

Application Route: Oral

Dose: 0, 50, 150, 450 mg/kg/day

General Toxicity - Parent: No observed adverse effect level:

50 mg/kg body weight

Fertility: No observed adverse effect level F1: 400 mg/kg body

weight

Symptoms: Reduced body weight Method: OECD Test Guideline 416

GLP: yes

octadecyl methacrylate:

Species: Rat, male and female

Application Route: Oral

Dose: >= 1000 milligram per kilogram Frequency of Treatment: 7 days/week Method: OECD Test Guideline 422

Result: negative

Species: Rat, male and female

Application Route: Oral

Dose: 400 milligram per kilogram Frequency of Treatment: 7 days/week Method: OECD Test Guideline 416

Result: negative

hexadecyl methacrylate:

Species: Rat, male and female

Application Route: Oral

Dose: >=1000 milligram per kilogram Frequency of Treatment: 7 days/week Method: OECD Test Guideline 422

Result: negative

Species: Rat, male and female

Application Route: Oral

Frequency of Treatment: 7 days/week Method: OECD Test Guideline 416

Result: negative

zinc oxide:

Test Type: Two-generation study Species: Rat, male and female

Application Route: Oral

Dose: 7.5/15/30 mg/kg bw/day





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General Toxicity - Parent: Lowest observed adverse effect

level: 7.5 mg/kg body weight

General Toxicity F1: No observed adverse effect level: 15

mg/kg body weight

Method: OECD Test Guideline 416

Remarks: Information given is based on data obtained from

similar substances.

Components:

methyl methacrylate:

Effects on foetal development

: Species: Rat

Application Route: Inhalation Dose: 99, 304, 1178 ppm

Teratogenicity: No observed adverse effect concentration F1:

8,300 mg/m³

Embryo-foetal toxicity: No observed adverse effect

concentration F1: 8,300 mg/m³ Method: OECD Test Guideline 414 Result: No teratogenic effects

methacrylic acid:

Test Type: Pre-natal Species: Rat, female

Application Route: Inhalation
Dose: 0, 50, 100, 200 or 300 ppm
Duration of Single Treatment: 14 d
Frequency of Treatment: 7 days/week

General Toxicity Maternal: No observed adverse effect level:

200 ppm

Developmental Toxicity: No observed adverse effect level: >=

300 ppm

Embryo-foetal toxicity: No observed adverse effect

concentration F1: 300 ppm

Method: OECD Test Guideline 414

Result: No effects on fertility and early embryonic

development were detected.

Test Type: Pre-natal

Species: Rabbit, male and female

Application Route: Oral

Dose: 50, 150, 450 milligram per kilogram Duration of Single Treatment: 23 d Frequency of Treatment: 7 days/week

General Toxicity Maternal: No observed adverse effect level:

50 mg/kg body weight

Developmental Toxicity: No observed adverse effect level F1:

450 mg/kg body weight

Result: No effects on fertility and early embryonic

development were detected.

Silicon, amorphous:

Species: Mouse Application Route: Oral

General Toxicity Maternal: No observed adverse effect level:

1,340 mg/kg body weight

Method: OECD Test Guideline 414





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Result: No teratogenic effects

Species: Rabbit Application Route: Oral

General Toxicity Maternal: No observed adverse effect level:

1,600 mg/kg body weight

Method: OECD Test Guideline 414 Result: No teratogenic effects

Species: Rat

Application Route: Oral

General Toxicity Maternal: No observed adverse effect level:

1,350 mg/kg body weight

Method: OECD Test Guideline 414 Result: No teratogenic effects

octadecyl methacrylate:

Species: Rat, male and female

Application Route: Oral

General Toxicity Maternal: No observed adverse effect level:

1,000 mg/kg body weight

Method: OECD Test Guideline 422 Result: No teratogenic effects

Species: Rat, female

Application Route: Inhalation

General Toxicity Maternal: No observed adverse effect level:

100 ppm

Method: OECD Test Guideline 414 Result: No teratogenic effects

hexadecyl methacrylate:

Species: Rat, male and female

Application Route: Oral

General Toxicity Maternal: No observed adverse effect level:

1,000 mg/kg body weight

Method: OECD Test Guideline 422 Result: No teratogenic effects

Species: Rat, female

Application Route: Inhalation

General Toxicity Maternal: No observed adverse effect level:

100 ppm

Method: OECD Test Guideline 414 Result: No teratogenic effects

zinc oxide:

Test Type: Pre-natal

Species: Rat

Application Route: inhalation (dust/mist/fume)

Dose: 0.3/1.5/7.5 mg/m3

Duration of Single Treatment: 6 h

General Toxicity Maternal: No observed adverse effect

concentration: 1.5 mg/m³

Developmental Toxicity: No observed adverse effect

concentration: 7.5 mg/m³





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Method: OECD Test Guideline 414 Result: No teratogenic effects

2,2'-[(4-methylphenyl)imino]bisethanol:

Test Type: Pre-natal Species: Rat, females Application Route: Oral

Dose: 60/200/600 milligram per kilogram Duration of Single Treatment: 15 d

General Toxicity Maternal: No observed adverse effect level:

200 mg/kg body weight

Developmental Toxicity: No observed adverse effect level: >=

600 mg/kg body weight

Method: OECD Test Guideline 414

GLP: yes

Remarks: Information given is based on data obtained from

similar substances.

Reproductive toxicity -

Assessment

: No data available

STOT - single exposure

Components:

methyl methacrylate: Exposure routes: Inhalation Target Organs: Respiratory Tract

Assessment: May cause respiratory irritation.

methacrylic acid:

Exposure routes: Inhalation
Target Organs: Respiratory Tract

Assessment: The substance or mixture is classified as specific target organ toxicant, single

exposure, category 3 with respiratory tract irritation.

octadecyl methacrylate: Exposure routes: Inhalation Target Organs: Respiratory Tract

Assessment: May cause respiratory irritation.

hexadecyl methacrylate: Exposure routes: Inhalation Target Organs: Respiratory Tract

Assessment: May cause respiratory irritation.

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:





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methyl methacrylate:

Species: Rat, male and female

NOAEL: 124.1 mg/kg

Application Route: oral (drinking water)

Exposure time: 2 years Number of exposures: daily Dose: 6, 60, 2000 ppm

methacrylic acid:

Species: Rat, male and female NOEC: 352 - 1232 mg/m3

Application Route: inhalation (vapour)

Test atmosphere: vapour Exposure time: 90 d Number of exposures: 6 h Dose: 70/352/1232 mg/m3

Subsequent observation period: 5 days/week

Method: OECD Test Guideline 413

GLP: yes

Silicon, amorphous:

Species: Rat, male and female NOAEL: 7950 - 8980 mg/kg Application Route: Ingestion Exposure time: 4,320 h Number of exposures: 7 d Method: Subchronic toxicity

Species: Rat, male and female NOEC: 4000 - 4500 mg/m3 Application Route: Ingestion Test atmosphere: dust/mist Exposure time: 13 Weeks Number of exposures: 7 d

Method: OECD Test Guideline 413

octadecyl methacrylate:

Species: Rat, male and female

NOAEL: 1000 mg/kg

Application Route: Ingestion Number of exposures: 7 d Method: Subchronic toxicity

Species: Rat, male and female

NOAEL: 120 mg/kg

Application Route: Ingestion Exposure time: 2,160 h Number of exposures: 7 d Method: Subchronic toxicity

hexadecyl methacrylate: Species: Rat, male and female





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NOAEL: 1000 mg/kg Application Route: Ingestion Number of exposures: 7 d Method: Subchronic toxicity

Species: Rat, male and female

NOAEL: 120 mg/kg

Application Route: Ingestion Exposure time: 2,160 h Number of exposures: 7 d Method: Subchronic toxicity

zinc oxide:

Species: Mouse, male and female

NOEL: 3000 ppm

Application Route: Ingestion Exposure time: 13 Weeks Number of exposures: 7 d Method: Subchronic toxicity

Remarks: Information given is based on data obtained from similar substances.

Species: Rat, male

Application Route: inhalation (dust/mist/fume)

Exposure time: 13 weeks 6 h Number of exposures: 5 days/week Dose: 0.3, 1.5 and 4.5 mg/m3 Method: OECD Test Guideline 413

GLP: yes

Species: Rat, male and female

LOAEL: 75 mg/kg

Application Route: Dermal Exposure time: 28 days 6 h

Number of exposures: 5 days/week Dose: 0, 75, 180, and 360 mg/kg bw/d

2,2'-[(4-methylphenyl)imino]bisethanol:

Species: Rat, male and female

NOAEL: 100 mg/kg Application Route: Oral Exposure time: 28 d Number of exposures: daily

Dose: 100/300/600/1000 mg/kg bw/day Method: OECD Test Guideline 407

GLP: yes

Remarks: Information given is based on data obtained from similar substances.

Repeated dose toxicity - : No data available

Assessment

Aspiration toxicity

No data available





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Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Product:

Remarks: Solvents may degrease the skin.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

methyl methacrylate:

Toxicity to fish : LC50: 191 mg/l

Exposure time: 96 h

LC50 (Oncorhynchus mykiss (rainbow trout)): > 79 mg/l

Exposure time: 96 h

Test Type: flow-through test

Method: Fish Early-life Stage Toxicity Test

methacrylic acid:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 85 mg/l

End point: mortality Exposure time: 96 h

Test Type: flow-through test Test substance: Fresh water Method: Fish Acute Toxicity Test

GLP: yes

Remarks: Toxic to aquatic organisms.

Silicon, amorphous:

Toxicity to fish : LL50 (Brachydanio rerio (zebrafish)): > 10,000 mg/l

Exposure time: 96 h





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Test Type: static test

Test substance: Fresh water Method: OECD Test Guideline 202

calcium carbonate:

Toxicity to fish : LC50: > 56,000 mg/l

Exposure time: 96 h

2,2'-[(4-methylphenyl)imino]bisethanol:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): > 100 mg/l

End point: mortality
Exposure time: 96 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 203

GLP: yes

Remarks: Based on data from similar materials

Talc (Mg3H2(SiO3)4):

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 100 mg/l

Exposure time: 24 h

Components:

methyl methacrylate:

Toxicity to daphnia and other : EC50: 69 mg/l aquatic invertebrates : Exposure time: 48 h

methacrylic acid:

Toxicity to daphnia and other

aquatic invertebrates

: EC50 (Daphnia magna (Water flea)): > 130 mg/l

End point: Immobilization Exposure time: 48 h

Test Type: flow-through test Analytical monitoring: yes Test substance: Fresh water

Method: Aquatic Invertebrate Acute Toxicity Test, Freshwater

Daphnids GLP: yes

Silicon, amorphous:

Toxicity to daphnia and other

: EL50 (Daphnia magna (Water flea)): >= 1,000 mg/l

aquatic invertebrates Exposure time: 24 h

Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

2,2'-[(4-methylphenyl)imino]bisethanol:

Toxicity to daphnia and other

: EC50 (Daphnia magna (Water flea)): 48 mg/l

aquatic invertebrates

End point: Immobilization
Exposure time: 48 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 202

GLP: yes

Remarks: Information given is based on data obtained from





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similar substances.

Components:

methyl methacrylate:

Toxicity to algae/aquatic

plants

: EC50: > 110 mg/l

Exposure time: 72 h

methacrylic acid:

Toxicity to algae/aquatic

plants

: ErC50 (Selenastrum capricornutum (green algae)): 45 mg/l

Exposure time: 72 h Test Type: static test Analytical monitoring: yes

Test substance: Fresh water Method: OECD Test Guideline 201

GLP: yes

NOEC (Selenastrum capricornutum (green algae)): 8.2 mg/l

Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 201

GLP: yes

Silicon, amorphous:

Toxicity to algae/aquatic

plants

: EL50 (Desmodesmus subspicatus (green algae)): > 10,000

mg/l

Exposure time: 72 h Test Type: static test

Test substance: Fresh water Method: OECD Test Guideline 201

2,2'-[(4-methylphenyl)imino]bisethanol:

Toxicity to algae/aquatic

plants

EC50 (Pseudokirchneriella subcapitata (green algae)): > 100

mg/l

Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 201

GLP: yes

Remarks: Based on data from similar materials

NOEC (Pseudokirchneriella subcapitata (green algae)): > 100

mg/l

Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 201

GLP: yes

Remarks: Based on data from similar materials

Components:

zinc oxide:





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M-Factor (Acute aquatic

toxicity)

: 1

Components:

methacrylic acid:

Toxicity to fish (Chronic

toxicity)

: NOEC (Brachydanio rerio (zebrafish)): 10 mg/l

Exposure time: 35 d

Test Type: flow-through test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 210

GLP: yes

Components:

methyl methacrylate:

Toxicity to daphnia and other

aquatic invertebrates (Chronic toxicity)

: NOEC (Daphnia magna (Water flea)): 37 mg/l

Exposure time: 21 d

Test Type: flow-through test

Method: OECD Test Guideline 211

methacrylic acid:

Toxicity to daphnia and other

aquatic invertebrates (Chronic toxicity)

: NOEC (Daphnia magna (Water flea)): 53 mg/l

Exposure time: 21 d

Test Type: flow-through test Analytical monitoring: yes Test substance: Fresh water Method: OECD Test Guideline 211

GLP: yes

Components:

zinc oxide:

M-Factor (Chronic aquatic

toxicity)

: 1

Components:

methacrylic acid:

Toxicity to microorganisms : EC50 (Pseudomonas putida): 270 mg/l

Exposure time: 16.5 h
Test Type: static test
Analytical monitoring: no
Test substance: Fresh water
Method: DIN 38 412 Part 8

GLP: yes

2,2'-[(4-methylphenyl)imino]bisethanol:

Toxicity to microorganisms : EC50 (activated sludge): > 1,000 mg/l

Exposure time: 3 h
Test Type: static test
Analytical monitoring: no
Test substance: Fresh water
Method: OECD Test Guideline 209

GLP: yes

Remarks: Information given is based on data obtained from

similar substances.





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Toxicity to soil dwelling

organisms

: No data available

Plant toxicity : No data available

Sediment toxicity : No data available

Toxicity to terrestrial

organisms

: No data available

Ecotoxicology Assessment

Components:

zinc oxide:

Acute aquatic toxicity : Very toxic to aquatic life.

Components:

zinc oxide:

Chronic aquatic toxicity : Very toxic to aquatic life with long lasting effects.

Toxicity Data on Soil : No data available

Other organisms relevant to

the environment

: No data available

Persistence and degradability

Components:

methyl methacrylate:

Biodegradability : Result: Readily biodegradable.

Biodegradation: > 60 % Exposure time: 28 d

methacrylic acid:

Biodegradability : Test Type: aerobic

Inoculum: activated sludge Concentration: 3 mg/l

Result: Readily biodegradable.

Biodegradation: 86 % Exposure time: 28 d

Method: OECD Test Guideline 301D

GLP: yes

2,2'-[(4-methylphenyl)imino]bisethanol:

Biodegradability : Test Type: aerobic

Inoculum: activated sludge, non-adapted

Concentration: 18 mg/l Result: Not biodegradable Biodegradation: 1.5 % Exposure time: 28 d

Method: OECD Test Guideline 301B

GLP: yes

Remarks: Based on data from similar materials

Biochemical Oxygen : No data available





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Demand (BOD)

Chemical Oxygen Demand

(COD)

: No data available

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon

(DOC)

: No data available

Physico-chemical

removability

: No data available

Stability in water : No data available

Photodegradation : No data available

Impact on Sewage

Treatment

: No data available

Bioaccumulative potential

Components:

methyl methacrylate:

Bioaccumulation : Bioconcentration factor (BCF): 3

Components:

methyl methacrylate:

Partition coefficient: n-

: log Pow: 1.38

octanol/water

methacrylic acid:

Partition coefficient: n- : log Pow: 0.93 (72 °F / 22 °C)

octanol/water pH: 2.2

hexadecyl methacrylate:

Partition coefficient: noctanol/water
: log Pow: 8.64
Method: QSAR

GLP: no

2,2'-[(4-methylphenyl)imino]bisethanol:

Partition coefficient: n- : log Pow: 2 (95 °F / 35 °C)

octanol/water pH: 7

Method: OECD Test Guideline 117

Mobility in soil

Mobility : No data available

Distribution among : No data available





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environmental compartments

Stability in soil : No data available

Other adverse effects

Environmental fate and

pathways

: No data available

Results of PBT and vPvB

assessment

: No data available

Endocrine disrupting

potential

: No data available

Adsorbed organic bound

halogens (AOX)

: No data available

Hazardous to the ozone layer

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82

Protection of Stratospheric Ozone - CAA Section 602 Class I

Substances

Remarks: This product neither contains, nor was

manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A +

B).

Additional ecological

information - Product

: An environmental hazard cannot be excluded in the event of

unprofessional handling or disposal.

Harmful to aquatic life with long lasting effects.

Global warming potential

(GWP)

: No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : The product should not be allowed to enter drains, water

courses or the soil.

Do not contaminate ponds, waterways or ditches with

chemical or used container.

Send to a licensed waste management company.

Dispose of as hazardous waste in compliance with local and

national regulations.

Dispose of contents/ container to an approved waste disposal

plant.

Contaminated packaging : Empty remaining contents.

Dispose of as unused product. Do not re-use empty containers.

Do not burn, or use a cutting torch on, the empty drum.





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SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA

UN/ID No. : UN 1133
Proper shipping name : Adhesives

Class : 3 Packing group : II

Labels : Flammable Liquids

: 364

Packing instruction (cargo

aircraft)

Packing instruction : 353

(passenger aircraft)

IMDG

UN number : UN 1133
Proper shipping name : ADHESIVES

Class : 3
Packing group : II
Labels : 3

EmS Code : F-E, S-D Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

DOT Classification

UN/ID/NA number : UN 1133
Proper shipping name : ADHESIVES

Class : 3 Packing group : II

Labels : FLAMMABLE LIQUID

ERG Code : 128 Marine pollutant : no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

Components CAC 140: Component 144 Calculated product 144	Components	CAS-No.	Component RQ	Calculated product RQ
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		(lbs)	(lbs)
methyl methacrylate	80-62-6	1000	1963
hydroquinone	123-31-9	100	*

^{*:} Calculated RQ exceeds reasonably attainable upper limit.

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)

Respiratory or skin sensitisation

Skin corrosion or irritation

Serious eye damage or eye irritation

Specific target organ toxicity (single or repeated exposure)

SARA 313 : The following components are subject to reporting levels

established by SARA Title III, Section 313:

methyl methacrylate 80-62-6 >= 50 - < 70 %

zinc oxide 1314-13-2 >= 1 - < 5%

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR

61):

methyl methacrylate 80-62-6

California Prop. 65

This product contains a chemical that is at or below California Propositions 65's "safe harbor level" for carcinogenicity as determined via a risk assessment. Therefore, the chemical is not required to be listed as a Prop 65 chemical on the SDS or label.

The components of this product are reported in the following inventories:

DSL : This product contains one or several components that are not

on the Canadian DSL nor NDSL.

AIIC : Not in compliance with the inventory

NZIoC : Not in compliance with the inventory

ENCS : Not in compliance with the inventory

KECI : Not in compliance with the inventory

PICCS : Not in compliance with the inventory

IECSC : Notified. Allowed to be imported / manufactured only by the

notifiers. Please contact your Huntsman sales representative

for more information.

TCSI : On the inventory, or in compliance with the inventory

TSCA : On or in compliance with the active portion of the TSCA

inventory

Inventories

AIIC (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)





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TSCA - 5(a) Significant New Use Rule List of Chemicals

No substances are subject to a Significant New Use Rule.

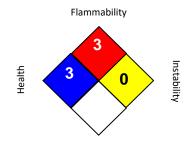
US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



Special hazard

HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard

Revision Date : 04/28/2021

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL : USA. NIOSH Recommended Exposure Limits

OSHA PO : USA. OSHA - TABLE Z-1 Limits for Air Contaminants -

1910.1000

OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1

Limits for Air Contaminants

OSHA Z-3 : USA. Occupational Exposure Limits (OSHA) - Table Z-3

Mineral Dusts

ACGIH / TWA : 8-hour, time-weighted average ACGIH / STEL : Short-term exposure limit

NIOSH REL / TWA : Time-weighted average concentration for up to a 10-hour

workday during a 40-hour workweek

NIOSH REL / ST : STEL - 15-minute TWA exposure that should not be exceeded

at any time during a workday

NIOSH REL / C : Ceiling value not be exceeded at any time.

OSHA P0 / TWA : 8-hour time weighted average OSHA P0 / STEL : Short-term exposure limit OSHA Z-1 / TWA : 8-hour time weighted average OSHA Z-3 / TWA : 8-hour time weighted average

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.





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IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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SECTION 1. IDENTIFICATION

Product name : HARDENER 2053 B

Manufacturer or supplier's details

Company name of supplier

: Huntsman Advanced Materials Americas LLC

Address : P.O. Box 4980

The Woodlands,

TX 77387

United States of America (USA)
: Non-Emergency: (800) 257-5547

Telephone : Non-Emergency: (800) 257-5547

E-mail address : Global_Product_EHS_AdMat@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Hardener

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Eye irritation : Category 2A

Skin sensitisation : Category 1

Short-term (acute) aquatic

hazard

Category 1

Long-term (chronic) aquatic

hazard

: Category 1

GHS label elements

Hazard pictograms





Signal word : Warning

Hazard statements : H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H410 Very toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**

P261 Avoid breathing dust.

P264 Wash skin thoroughly after handling.

P272 Contaminated work clothing must not be allowed out of





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the workplace.

P273 Avoid release to the environment.

P280 Wear protective gloves/ eye protection/ face protection.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy

to do. Continue rinsing.

P333 + P313 If skin irritation or rash occurs: Get medical advice/

attention.

P337 + P313 If eye irritation persists: Get medical advice/

attention.

P363 Wash contaminated clothing before reuse.

P391 Collect spillage.

Storage: Not available Disposal:

P501 Dispose of contents/ container to an approved waste

disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
Castor oil	8001-79-4	30 - 50
aluminium hydroxide	21645-51-2	30 - 50
dibenzoyl peroxide	94-36-0	10 - 20

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.

Show this safety data sheet to the doctor in attendance.

Treat symptomatically.

Get medical attention if symptoms occur.

If inhaled : If inhaled, remove to fresh air.

Get medical attention if symptoms occur.

In case of skin contact : If on skin, rinse well with water.





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In case of eye contact : Immediately flush eye(s) with plenty of water.

Remove contact lenses.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.

Never give anything by mouth to an unconscious person.

If symptoms persist, call a physician.

Most important symptoms and effects, both acute and

delayed

None known.

Protection of first-aiders : First Aid responders should pay attention to self-protection

and use the recommended protective clothing

If potential for exposure exists refer to Section 8 for specific

personal protective equipment.

Avoid inhalation, ingestion and contact with skin and eyes. No action shall be taken involving any personal risk or without

suitable training.

It may be dangerous to the person providing aid to give

mouth-to-mouth resuscitation.

Notes to physician : Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Water spray

Alcohol-resistant foam Carbon dioxide (CO2)

Dry chemical

Unsuitable extinguishing

media

Exercise caution when using a high volume water jet as it may

scatter and spread fire

Specific hazards during

firefighting

Do not allow run-off from fire fighting to enter drains or water

courses.

Hazardous combustion

products

: Metal oxides

Specific extinguishing

methods

: Use extinguishing measures that are appropriate to local

circumstances and the surrounding environment.

Further information : Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.

Special protective equipment:

for firefighters

Wear self-contained breathing apparatus for firefighting if

necessary.





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SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.

Avoid dust formation. Avoid breathing dust.

Refer to protective measures listed in sections 7 and 8.

Environmental precautions : P

Prevent product from entering drains.

Prevent further leakage or spillage if safe to do so.

If the product contaminates rivers and lakes or drains inform

respective authorities.

Methods and materials for containment and cleaning up

Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against : fire and explosion

Provide appropriate exhaust ventilation at places where dust

is formed.

Advice on safe handling

Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons. Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this

product.

Avoid formation of respirable particles.

Do not breathe vapours/dust.

Avoid exposure - obtain special instructions before use.

Avoid contact with skin and eyes. For personal protection see section 8.

Smoking, eating and drinking should be prohibited in the

application area.

Dispose of rinse water in accordance with local and national

regulations.

Conditions for safe storage

Keep container tightly closed in a dry and well-ventilated

place.

Containers which are opened must be carefully resealed and

kept upright to prevent leakage. Keep in properly labelled containers.

Materials to avoid

For incompatible materials please refer to Section 10 of this

SDS.

Recommended storage

temperature

: 36 - 64 °F / 2 - 18 °C

Further information on

storage stability

Stable under normal conditions.





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SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Castor oil	8001-79-4	TWA (mist - total)	10 mg/m3	NIOSH REL
		TWA (mist - respirable)	5 mg/m3	NIOSH REL
aluminium hydroxide	21645-51-2	TWA (Respirable particulate matter)	1 mg/m3 (Aluminium)	ACGIH
dibenzoyl peroxide	94-36-0	TWA	5 mg/m3	ACGIH
		TWA	5 mg/m3	OSHA Z-1
		TWA	5 mg/m3	NIOSH REL
		TWA	5 mg/m3	OSHA P0
zinc distearate	557-05-1	TWA (total dust)	15 mg/m3	OSHA Z-1
		TWA (respirable fraction)	5 mg/m3	OSHA Z-1
		TWA (Inhalable particulate matter)	10 mg/m3	ACGIH
		TWA (Respirable particulate matter)	3 mg/m3	ACGIH
		TWA (Respirable)	5 mg/m3	NIOSH REL
		TWA (total)	10 mg/m3	NIOSH REL
		TWA (Total dust)	10 mg/m3	OSHA P0
		TWA (respirable dust fraction)	5 mg/m3	OSHA P0

Personal protective equipment

Respiratory protection : No personal respiratory protective equipment normally

required.

Hand protection

Remarks : Chemical-resistant, impervious gloves complying with an

approved standard should be worn at all times when handling

chemical products if a risk assessment indicates this is

necessary.

The suitability for a specific workplace should be discussed

with the producers of the protective gloves.





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Eye protection : Eye wash bottle with pure water

Tightly fitting safety goggles

Wear face-shield and protective suit for abnormal processing

problems.

Skin and body protection : Choose body protection according to the amount and

concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.

When using do not smoke.

Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : paste

Colour : black

Odour : none

Odour Threshold : No data is available on the product itself.

pH : No data is available on the product itself.

Melting point/freezing point : No data is available on the product itself.

Boiling point : No data is available on the product itself.

Flash point : No data is available on the product itself.

Evaporation rate : No data is available on the product itself.

Flammability (solid, gas) : No data is available on the product itself.

Flammability (liquids) : No data is available on the product itself.

Upper explosion limit / Upper

flammability limit

: No data is available on the product itself.

Lower explosion limit / Lower

flammability limit

: No data is available on the product itself.

Vapour pressure : No data is available on the product itself.

Relative vapour density : No data is available on the product itself.

Relative density : No data is available on the product itself.

Density : 1.332 g/cm3

Solubility(ies)

Water solubility : insoluble





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Solubility in other solvents

: No data is available on the product itself.

: No data is available on the product itself.

Partition coefficient: n-

octanol/water

Auto-ignition temperature

Decomposition temperature

: Decomposition energy (mass): 236 KJ/kg

No data is available on the product itself.

Self-Accelerating

decomposition temperature

(SADT)

No data is available on the product itself.

Viscosity

Viscosity, dynamic : 58,000 mPa.s (77 °F / 25 °C)

Explosive properties No data is available on the product itself.

Oxidizing properties No data is available on the product itself.

Particle size No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity No dangerous reaction known under conditions of normal use.

Chemical stability Stable under normal conditions.

Possibility of hazardous

reactions

Dust may form explosive mixture in air.

Conditions to avoid None known.

Incompatible materials None known.

Hazardous decomposition

products

aluminium oxide carbon monoxide

carbon dioxide

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Components:

Castor oil:

Acute oral toxicity LD50 (Rat): > 5,000 mg/kg

aluminium hydroxide:

LD50 (Rat, female): > 2,000 mg/kg Acute oral toxicity

Method: OECD Test Guideline 423

Assessment: The substance or mixture has no acute oral

toxicity





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dibenzoyl peroxide:

Acute oral toxicity : LD50 (Mouse, male and female): > 2,000 mg/kg

Method: OECD Test Guideline 401

Assessment: The substance or mixture has no acute oral

toxicity

Acute inhalation toxicity : LC50 (Rat, male): > 24.3 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist

Method: OECD Test Guideline 403

Assessment: The substance or mixture has no acute

inhalation toxicity

Skin corrosion/irritation

Components:

dibenzoyl peroxide:

Species : Rabbit

Method : OECD Test Guideline 404

Result : No skin irritation

Serious eye damage/eye irritation

Components:

Castor oil:

Species : Rabbit

Result : No eye irritation

dibenzoyl peroxide:

Species : Rabbit

Result : Irritating to eyes.

Method : OECD Test Guideline 405

Respiratory or skin sensitisation

Components:

dibenzoyl peroxide:

Exposure routes : Skin Species : Mouse

Assessment : May cause sensitisation by skin contact.

Method : OECD Test Guideline 429
Result : Causes sensitisation.

Germ cell mutagenicity

Components:

dibenzoyl peroxide:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative





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Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

Genotoxicity in vivo : Cell type: Somatic

Application Route: Intraperitoneal injection

Dose: 0, 50, 100, 200 mg/kg b.w. Method: OECD Test Guideline 474

Result: negative

Carcinogenicity

Components:

dibenzoyl peroxide:

Species : Mouse, male and female

Application Route : Dermal Exposure time : 104 weeks Result : negative

IARC No component of this product present at levels greater than or equal to 0.1% is

identified as probable, possible or confirmed human carcinogen by IARC.

OSHANo component of this product present at levels greater than or equal to 0.1% is

on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is

identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Components:

dibenzoyl peroxide:

Effects on fertility : Species: Rat, male and female

Application Route: Oral

Dose: 0, 250, 500, 1,000 mg/kg b.w/

General Toxicity - Parent: NOAEL: 500 mg/kg body weight General Toxicity F1: NOAEL: 500 mg/kg body weight

Method: OECD Test Guideline 422

Effects on foetal : Species: Rat

development Dose: 100, 300 or 1000 mg/kg/day

General Toxicity Maternal: NOAEL: 300 mg/kg body weight Developmental Toxicity: NOAEL: 300 mg/kg body weight

Method: OECD Test Guideline 414

STOT - single exposure

No data available

STOT - repeated exposure

No data available





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Repeated dose toxicity

Components:

Castor oil:

Species Rat LOAEL 7.5 g/kg Application Route : Ingestion 2,160 h Exposure time

Method Subchronic toxicity

dibenzoyl peroxide:

Species Rat, male and female

NOAEL > 100 mg/kg Application Route : Skin contact Number of exposures : 2 years

Method **OECD Test Guideline 451**

Aspiration toxicity

No data available

Experience with human exposure

No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

aluminium hydroxide:

Toxicity to fish LC50 : > 10,000 mg/l

Exposure time: 96 h

Toxicity to daphnia and other :

aquatic invertebrates

EC50: > 10,000 mg/lExposure time: 48 h

dibenzoyl peroxide:

Toxicity to fish LC50 (Oncorhynchus mykiss (rainbow trout)): 0.0602 mg/l

> Exposure time: 96 h Test Type: semi-static test Test substance: Fresh water

Method: OECD Test Guideline 203

Toxicity to daphnia and other :

aquatic invertebrates

EC50 (Daphnia magna (Water flea)): 0.11 mg/l

Exposure time: 48 h Test Type: static test





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Test substance: Fresh water Method: OECD Test Guideline 202

Toxicity to algae/aquatic

plants

: EbC50 (Selenastrum capricornutum (green algae)): 0.0422

mg/l

Exposure time: 72 h
Test Type: static test
Test substance: Fresh water

Method: OECD Test Guideline 201

M-Factor (Acute aquatic

toxicity)

10

Toxicity to daphnia and other :

aquatic invertebrates (Chronic toxicity)

EC10 (Daphnia magna (Water flea)): 0.001 mg/l

Exposure time: 21 d Test Type: semi-static test

Method: OECD Test Guideline 211

M-Factor (Chronic aquatic

toxicity)

10

Toxicity to microorganisms : EC50 (activated sludge): 35 mg/l

Exposure time: 0.5 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 209

Persistence and degradability

Components:

dibenzoyl peroxide:

Biodegradability : Inoculum: activated sludge

Concentration: 4 mg/l

Result: Readily biodegradable.

Biodegradation: 68 % Exposure time: 28 d

Method: OECD Test Guideline 301D

Bioaccumulative potential

Components:

dibenzoyl peroxide:

Partition coefficient: n- : log Pow: 3.2 (72 °F / 22 °C)

octanol/water pH: 7.02

Method: OECD Test Guideline 117

Mobility in soil

Components:

dibenzoyl peroxide:

Distribution among : Koc: 6309.57

environmental compartments Method: OECD Test Guideline 121





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Other adverse effects

Product:

Ozone-Depletion Potential Regulation: 40 CFR Protection of Environment; Part 82

Protection of Stratospheric Ozone - CAA Section 602 Class I

Substances

Remarks: This product neither contains, nor was

manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A +

Additional ecological

information

An environmental hazard cannot be excluded in the event of

unprofessional handling or disposal.

Very toxic to aquatic life with long lasting effects.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues Dispose of contents and container in accordance with all local,

regional, national and international regulations.

Do not dispose of waste into sewer.

Do not contaminate ponds, waterways or ditches with

chemical or used container.

Contaminated packaging Empty remaining contents.

> Dispose of as unused product. Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. UN 3077

Environmentally hazardous substance, solid, n.o.s. Proper shipping name

(DIBENZOYL PEROXIDE)

Class 9 Packing group Ш

Labels Miscellaneous

Packing instruction (cargo

aircraft)

Packing instruction 956

(passenger aircraft)

Environmentally hazardous yes

IMDG-Code

UN number UN 3077

Proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID,

N.O.S.

956

(DIBENZOYL PEROXIDE)

Class 9 Ш Packing group Labels 9

EmS Code F-A, S-F





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Marine pollutant : yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

49 CFR

UN/ID/NA number : UN 3077

Proper shipping name : Environmentally hazardous substance, solid, n.o.s.

(DIBENZOYL PEROXIDE)

Class : 9 Packing group : III

Labels : CLASS 9
ERG Code : 171
Marine pollutant : yes

Remarks : Shipment by ground under DOT is non-regulated; however it

may be shipped per the applicable hazard classification to facilitate multi-modal transport involving ICAO (IATA) or IMO.

Special precautions for user

Remarks : Shipment by ground under DOT is non-regulated; however it

may be shipped per the applicable hazard classification to facilitate multi-modal transport involving ICAO (IATA) or IMO.

49CFR: no dangerous good in non-bulk packaging

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 311/312 Hazards : Respiratory or skin sensitisation

Serious eye damage or eye irritation

SARA 313 : The following components are subject to reporting levels

established by SARA Title III, Section 313:

dibenzoyl peroxide 94-36-0 >= 10 - < 20 %

zinc distearate 557-05-1 >= 1 - < 5%

This product does not contain any hazardous air pollutants (HAP) >=0.1%, as defined by the U.S. Clean Air Act Section 112 (40 CFR 61

California Prop. 65

WARNING: This product can expose you to chemicals including silicon dioxide, which is/are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.





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The components of this product are reported in the following inventories:

DSL : All components of this product are on the Canadian DSL

AIIC : On the inventory, or in compliance with the inventory

ENCS : On the inventory, or in compliance with the inventory

KECI : On the inventory, or in compliance with the inventory

PICCS : Not in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

TCSI : On the inventory, or in compliance with the inventory

TSCA : On or in compliance with the active portion of the TSCA

inventory

Inventories

AIIC (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TECI (Thailand), TSCA (USA)

TSCA - 5(a) Significant New Use Rule List of Chemicals

No substances are subject to a Significant New Use Rule.

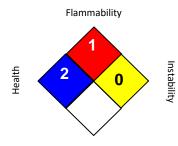
US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



Special hazard

HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard

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ACGIH : USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL : USA. NIOSH Recommended Exposure Limits

OSHA P0 : USA. Table Z-1-A Limits for Air Contaminants (1989 vacated

values)

OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1

Limits for Air Contaminants

ACGIH / TWA : 8-hour, time-weighted average

NIOSH REL / TWA : Time-weighted average concentration for up to a 10-hour

workday during a 40-hour workweek

OSHA P0 / TWA : 8-hour time weighted average OSHA Z-1 / TWA : 8-hour time weighted average

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