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ARALDITE® AW 139 -1

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1.0	09/26/2018	400001009197	Date of first issue: 09/26/2018

SECTION 1. IDENTIFICATION

Product name : ARALDITE® AW 139 -1

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC
Address : P.O. Box 4980
The Woodlands,
TX 77387
United States of America (USA)
Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS : MSDS@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Epoxy constituents

Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Skin irritation : Category 2

Serious eye damage : Category 1

Skin sensitisation : Category 1

Short-term (acute) aquatic hazard : Category 2

Long-term (chronic) aquatic hazard : Category 2

GHS label elements

Hazard pictograms :

Signal word : Danger

Hazard statements : H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.

H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing must not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P362 Take off contaminated clothing and wash before reuse.
P391 Collect spillage.
Storage:
Not available
Disposal:
P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3	30 - 50
barium sulfate	7727-43-7	30 - 50
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	10 - 20
1,4-bis(2,3-epoxypropoxy)butane	2425-79-8	2.5 - 3
bis(2,3-epoxypropyl) terephthalate	ACCN # 154473	1 - 2.5
tris(oxiranylmethyl) benzene-1,2,4-tricarboxylate	ACCN # 132651	0.25 - 1

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of Bisphenol A and Epichlorhydrin

SECTION 4. FIRST AID MEASURES

General advice	:	Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance. Treat symptomatically. Get medical attention if symptoms occur.
If inhaled	:	If inhaled, remove to fresh air. Get medical attention if symptoms occur.
In case of skin contact	:	If skin irritation persists, call a physician. If on skin, rinse well with water. If on clothes, remove clothes.
In case of eye contact	:	Small amounts splashed into eyes can cause irreversible tissue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Keep respiratory tract clear. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.
Most important symptoms and effects, both acute and delayed	:	None known.
Notes to physician	:	Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	:	High volume water jet
Specific hazards during firefighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	:	Carbon oxides Halogenated compounds
Specific extinguishing methods	:	No data is available on the product itself.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Refer to protective measures listed in sections 7 and 8.

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
To avoid spills during handling keep bottle on a metal tray.
Dispose of rinse water in accordance with local and national regulations.
Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Keep in properly labelled containers.

Materials to avoid : For incompatible materials please refer to Section 10 of this SDS.

Recommended storage temperature : 36 - 104 °F / 2 - 40 °C

Further information on storage stability : Stable under normal conditions.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
barium sulfate	7727-43-7	TWA (total dust)	15 mg/m3	OSHA Z-1
		TWA (respirable fraction)	5 mg/m3	OSHA Z-1
		TWA (Inhalable fraction)	5 mg/m3	ACGIH

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection
Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Colour : beige

Odour : slight

Odour Threshold	:	No data is available on the product itself.
pH	:	ca. 7 (68 °F / 20 °C) Concentration: 500 g/l
Melting point/freezing point	:	No data available
Boiling point	:	> 392 °F / > 200 °C
Flash point	:	212 °F / 100 °C Method: closed cup
Evaporation rate	:	No data is available on the product itself.
Flammability (solid, gas)	:	No data is available on the product itself.
Flammability (liquids)	:	No data is available on the product itself.
Upper explosion limit / Upper flammability limit	:	No data is available on the product itself.
Lower explosion limit / Lower flammability limit	:	No data is available on the product itself.
Vapour pressure	:	< 1.33 hPa (68 °F / 20 °C)
Relative vapour density	:	No data is available on the product itself.
Relative density	:	1.6 (77 °F / 25 °C)
Density	:	1.6 g/cm3 (77 °F / 25 °C)
Solubility(ies)		
Water solubility	:	practically insoluble (68 °F / 20 °C)
Solubility in other solvents	:	No data is available on the product itself.
Partition coefficient: n-octanol/water	:	No data is available on the product itself.
Auto-ignition temperature	:	does not ignite
Decomposition temperature	:	> 392 °F / > 200 °C
Self-Accelerating decomposition temperature (SADT)	:	No data is available on the product itself.
Viscosity		
Viscosity, dynamic	:	92,800 mPa.s (77 °F / 25 °C) Method: Other guidelines
Explosive properties	:	No data is available on the product itself.

Oxidizing properties	:	No data is available on the product itself.
Molecular weight	:	No data available
Particle size	:	No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	No hazards to be specially mentioned.
Conditions to avoid	:	None known.
Incompatible materials	:	Strong acids Strong bases Strong oxidizing agents
Hazardous decomposition products	:	carbon dioxide carbon monoxide Halogenated compounds

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure	:	No data is available on the product itself.

Acute toxicity

Acute oral toxicity - Product	:	Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method
Acute inhalation toxicity - Product	:	Acute toxicity estimate: 53.74 mg/l Exposure time: 4 h Test atmosphere: dust/mist Method: Calculation method
Acute dermal toxicity - Product	:	Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method
Acute toxicity (other routes of administration)	:	No data available

Skin corrosion/irritation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Species: Rabbit
Assessment: Mild skin irritant
Method: OECD Test Guideline 404
Result: Irritating to skin.

barium sulfate:
Species: human skin
Assessment: No skin irritation
Result: No skin irritation

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:
Species: Rabbit
Method: OECD Test Guideline 404
Result: Irritating to skin.

1,4-bis(2,3-epoxypropoxy)butane:
Species: Rabbit
Method: OECD Test Guideline 404
Result: Skin irritation

bis(2,3-epoxypropyl) terephthalate:
Species: Rabbit
Result: Skin irritation

tris(oxiranylmethyl) benzene-1,2,4-tricarboxylate:
Species: Rabbit
Assessment: No skin irritation
Method: OECD Test Guideline 404
Result: No skin irritation

Serious eye damage/eye irritation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Species: Rabbit
Result: Irritating to eyes.
Assessment: Mild eye irritant
Method: OECD Test Guideline 405

barium sulfate:
Species: Rabbit
Result: No eye irritation
Assessment: No eye irritation
Method: OECD Test Guideline 405

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:
Species: Rabbit
Result: No eye irritation
Method: OECD Test Guideline 405

1,4-bis(2,3-epoxypropoxy)butane:
Species: Rabbit
Result: Risk of serious damage to eyes.
Method: OECD Test Guideline 405

bis(2,3-epoxypropyl) terephthalate:
Species: Rabbit
Result: Irreversible effects on the eye
Assessment: Corrosive

tris(oxiranylmethyl) benzene-1,2,4-tricarboxylate:
Species: Rabbit
Result: Eye irritation
Method: OECD Test Guideline 405

Respiratory or skin sensitisation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Exposure routes: Skin
Species: Mouse
Assessment: May cause sensitisation by skin contact.
Method: OECD Test Guideline 429
Result: Causes sensitisation.

barium sulfate:
Exposure routes: Skin
Species: Mouse
Method: OECD Test Guideline 429
Result: Does not cause skin sensitisation.

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:
Exposure routes: Skin
Species: Mouse
Method: OECD Test Guideline 429
Result: May cause sensitisation by skin contact.

1,4-bis(2,3-epoxypropoxy)butane:
Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: May cause sensitisation by skin contact.

bis(2,3-epoxypropyl) terephthalate:
Exposure routes: Skin
Species: Guinea pig
Assessment: May cause sensitisation by skin contact.
Method: OECD Test Guideline 406
Result: May cause sensitisation by skin contact.

tris(oxiranylmethyl) benzene-1,2,4-tricarboxylate:
Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: May cause sensitisation by skin contact.

Assessment: No data available

Germ cell mutagenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: positive

Concentration: 0 - 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive

barium sulfate:
Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:
Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: positive

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: positive

1,4-bis(2,3-epoxypropoxy)butane:
Genotoxicity in vitro : Concentration: 10 - 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive
Remarks: Not classified due to data which are conclusive although insufficient for classification.

Concentration: 1 - 100 µg/L
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: positive
Remarks: Not classified due to data which are conclusive although insufficient for classification.

bis(2,3-epoxypropyl) terephthalate:
Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: positive

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive

tris(oxiranylmethyl) benzene-1,2,4-tricarboxylate:
Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: positive

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Genotoxicity in vivo : Cell type: Germ
Application Route: Oral
Method: OECD Test Guideline 478
Result: negative

Cell type: Somatic
Application Route: Oral
Dose: 0 - 5000 mg/kg
Method: OPPTS 870.5395
Result: negative

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:
Genotoxicity in vivo : Cell type: Somatic
Application Route: Oral
Exposure time: 48 h
Dose: 2000 mg/kg
Method: OECD Test Guideline 474
Result: negative

Cell type: Somatic
Application Route: Oral
Dose: 2000 mg/kg
Method: OECD Test Guideline 486
Result: negative

1,4-bis(2,3-epoxypropoxy)butane:
Genotoxicity in vivo : Test Type: In vivo micronucleus test
Species: Mouse
Cell type: Somatic
Application Route: Oral
Exposure time: 4 d
Dose: 187.5 - 750 mg/kg
Method: OECD Test Guideline 474
Result: negative

Test Type: unscheduled DNA synthesis assay
Species: Rat
Cell type: Liver cells
Application Route: Oral
Method: OECD Test Guideline 486

Result: negative

bis(2,3-epoxypropyl) terephthalate:
Genotoxicity in vivo : Application Route: Oral
Method: OECD Test Guideline 483
Result: negative

Application Route: Oral
Method: OECD Test Guideline 474
Result: negative

tris(oxiranylmethyl) benzene-1,2,4-tricarboxylate:
Genotoxicity in vivo : Application Route: Oral
Method: OECD Test Guideline 483
Result: negative

Application Route: Oral
Method: OECD Test Guideline 474
Result: negative

Components:

1,4-bis(2,3-epoxypropoxy)butane:
Germ cell mutagenicity-Assessment : Weight of evidence does not support classification as a germ cell mutagen.

Germ cell mutagenicity-Assessment : No data available

Carcinogenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Species: Rat, male and female
Application Route: Oral
Exposure time: 24 month(s)
Dose: 15 mg/kg
Frequency of Treatment: 7 days/week
Method: OECD Test Guideline 453
Result: negative

Species: Mouse, male
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 0.1 mg/kg
Frequency of Treatment: 3 days/week
Method: OECD Test Guideline 453
Result: negative

Species: Rat, female
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 1 mg/kg
Frequency of Treatment: 5 days/week
Method: OECD Test Guideline 453

Result: negative

barium sulfate:
Species: Rat, male and female
Application Route: Oral
Exposure time: 104 weeks
Dose: 60 - 75 mg/kg
Method: OPPTS 870.4200
Result: negative

Species: Mouse, male and female
Application Route: Oral
Dose: 160 - 200 mg/kg
Method: OPPTS 870.4200
Result: negative

Carcinogenicity - Assessment : No data available

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Effects on fertility : Test Type: Two-generation study
Species: Rat, male and female
Application Route: Oral
Dose: >750 milligram per kilogram
General Toxicity - Parent: No-observed-effect level: 540 mg/kg body weight
General Toxicity F1: No-observed-effect level: 540 mg/kg body weight
Symptoms: No adverse effects
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:
Species: Rat, male and female
Application Route: Oral
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic

development were detected.

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on foetal development : Species: Rabbit, female
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level: 30 mg/kg body weight
Method: Other guidelines
Result: No teratogenic effects

Species: Rabbit, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 60 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rat, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 180 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:

Species: Rabbit, female
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level: 30 mg/kg body weight
Result: No teratogenic effects

Reproductive toxicity - Assessment : No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Species: Rat, male and female
NOAEL: 50 mg/kg
Application Route: Ingestion
Exposure time: 14 Weeks
Number of exposures: 7 d
Method: Subchronic toxicity

Species: Rat, male and female

NOEL: 10 mg/kg
Application Route: Skin contact
Exposure time: 13 Weeks
Number of exposures: 5 d
Method: Subchronic toxicity

Species: Mouse, male
NOAEL: 100 mg/kg
Application Route: Skin contact
Exposure time: 13 Weeks
Number of exposures: 3 d
Method: Subchronic toxicity

barium sulfate:
Species: Rat
LOEC: >= 104 mg/kg, 40 mg/m3
Application Route: Ingestion
Test atmosphere: dust/mist
Exposure time: 5 h
Number of exposures: 5 d
Method: Subchronic toxicity

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:
Species: Rat, male and female
NOAEL: 250 mg/kg
Application Route: Ingestion
Exposure time: 13 Weeks
Number of exposures: 7 d
Method: Subchronic toxicity

1,4-bis(2,3-epoxypropoxy)butane:
Species: Rat, male and female
NOAEL: 200 mg/kg
Application Route: Ingestion
Exposure time: 28 d
Number of exposures: 7 d
Method: Subacute toxicity

bis(2,3-epoxypropyl) terephthalate:
Species: Rat, male and female
NOAEL: > 240 mg/kg
Application Route: Ingestion
Exposure time: 672 h
Number of exposures: 7 d
Method: Subacute toxicity

tris(oxiranylmethyl) benzene-1,2,4-tricarboxylate:
Species: Rat, male
NOAEL: 150 mg/kg/d
Application Route: Ingestion
Exposure time: 672 h

Number of exposures: 7 d
Method: Subacute toxicity

Species: Rat, female
NOAEL: >= 500 mg/kg/d
Application Route: Ingestion
Exposure time: 672 h
Number of exposures: 7 d
Method: Subacute toxicity

Repeated dose toxicity - Assessment : No data available

Aspiration toxicity
No data available

Experience with human exposure
General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution
No data available

Neurological effects
No data available

Further information
Ingestion: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 1.5 mg/l
Exposure time: 96 h

Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

barium sulfate:
Toxicity to fish : LC50: 174 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:
Toxicity to fish : LC50 (Fish): 2.54 mg/l
Exposure time: 96 h
Method: Calculation method

1,4-bis(2,3-epoxypropoxy)butane:
Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): 24 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

bis(2,3-epoxypropyl) terephthalate:
Toxicity to fish : LC50: 8.8 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

tris(oxiranylmethyl) benzene-1,2,4-tricarboxylate:
Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): > 6.7 mg/l
Exposure time: 96 h
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 203

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 2.7 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water

barium sulfate:
Toxicity to daphnia and other aquatic invertebrates : LC50 (Daphnia magna (Water flea)): 14.5 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:
Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 2.55 mg/l
Exposure time: 48 h
Method: Calculation method

1,4-bis(2,3-epoxypropoxy)butane:
Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 75 mg/l
Exposure time: 24 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

bis(2,3-epoxypropyl) terephthalate:
Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 81 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

tris(oxiranylmethyl) benzene-1,2,4-tricarboxylate:
Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 21.7 mg/l
Exposure time: 48 h
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 202

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Toxicity to algae : EC50 (Selenastrum capricornutum (green algae)): 9.4 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: EPA-660/3-75-009

barium sulfate:
Toxicity to algae : EC50: > 100 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

NOEC: > 1.15 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:
Toxicity to algae : EC50 (Selenastrum capricornutum (green algae)): 1.8 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

1,4-bis(2,3-epoxypropoxy)butane:
Toxicity to algae : EL50: > 160 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water

Method: OECD Test Guideline 201

bis(2,3-epoxypropyl) terephthalate:
Toxicity to algae : ErC50 (Selenastrum capricornutum (green algae)): 2.94 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

tris(oxiranylmethyl) benzene-1,2,4-tricarboxylate:
Toxicity to algae : EC50 (Selenastrum capricornutum (green algae)): 27.45 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

NOEC (Selenastrum capricornutum (green algae)): 0.6 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

Components:

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:
M-Factor (Acute aquatic toxicity) : 1
Toxicity to fish (Chronic toxicity) : No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.3 mg/l
Exposure time: 21 d
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211

barium sulfate:
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 5.8 mg/l
Exposure time: 21 d
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.3 mg/l
Exposure time: 21 d
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211
Remarks: Information given is based on data obtained from similar substances.

M-Factor (Chronic aquatic toxicity) : No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:
Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water

1,4-bis(2,3-epoxypropoxy)butane:
Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 209

tris(oxiranylmethyl) benzene-1,2,4-tricarboxylate:
Toxicity to microorganisms : EC50 (activated sludge): > 1,000 mg/l
Exposure time: 3 h
Test substance: brackish water
Method: OECD Test Guideline 209

Toxicity to soil dwelling organisms : No data available

Plant toxicity : No data available

Sediment toxicity : No data available

Toxicity to terrestrial organisms : No data available

Ecotoxicology Assessment
Acute aquatic toxicity : No data available

Chronic aquatic toxicity : No data available

Toxicity Data on Soil : No data available

Other organisms relevant to the environment : No data available

Persistence and degradability

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Biodegradability : Inoculum: Sewage (STP effluent)
Concentration: 20 mg/l
Result: Not readily biodegradable.
Biodegradation: 5 %

Exposure time: 28 d
Method: OECD Test Guideline 301F

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:
Biodegradability : Inoculum: activated sludge
Concentration: 3 mg/l
Result: Not biodegradable
Biodegradation: ca. 0 %
Exposure time: 28 d
Method: Directive 67/548/EEC Annex V, C.4.E.

1,4-bis(2,3-epoxypropoxy)butane:
Biodegradability : Inoculum: activated sludge
Concentration: 20 mg/l
Result: Not readily biodegradable.
Biodegradation: 43 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

bis(2,3-epoxypropyl) terephthalate:
Biodegradability : Result: Readily biodegradable.
Biodegradation: 83 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

tris(oxiranylmethyl) benzene-1,2,4-tricarboxylate:
Biodegradability : Inoculum: Fresh water
Result: Not biodegradable
Biodegradation: 59 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Biochemical Oxygen Demand (BOD) : No data available

Chemical Oxygen Demand (COD) : No data available

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon (DOC) : No data available

Physico-chemical removability : No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Stability in water : Degradation half life(DT50): 4.83 d (77 °F / 25 °C) pH: 4
Method: OECD Test Guideline 111

Remarks: Fresh water

Degradation half life(DT50): 7.1 d (77 °F / 25 °C) pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): 3.58 d (77 °F / 25 °C) pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

bis(2,3-epoxypropyl) terephthalate:
Stability in water : Degradation half life(DT50): 118.26 hrs (68 °F / 20 °C) pH: 7
Method: OECD Test Guideline 111
GLP: yes
Remarks: Fresh water

tris(oxiranylmethyl) benzene-1,2,4-tricarboxylate:
Stability in water : Degradation half life(DT50): 101.91 hrs (68 °F / 20 °C) pH: 4
Method: OECD Test Guideline 111
GLP: yes
Remarks: Fresh water

Photodegradation : No data available

Impact on Sewage Treatment : No data available

Bioaccumulative potential

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Bioaccumulation : Bioconcentration factor (BCF): 31
Remarks: Does not bioaccumulate.

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:
Bioaccumulation : Species: Fish
Bioconcentration factor (BCF): 150
Remarks: Does not bioaccumulate.

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Partition coefficient: n-octanol/water : log Pow: 3.242 (77 °F / 25 °C)
pH: 7.1
Method: OECD Test Guideline 117

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:
Partition coefficient: n-octanol/water : log Pow: 2.7 - 3.6
Method: OECD Test Guideline 117

1,4-bis(2,3-epoxypropoxy)butane:
Partition coefficient: n-octanol/water : log Pow: -0.269 (77 °F / 25 °C)
pH: 6.7
Method: OECD Test Guideline 117

bis(2,3-epoxypropyl) terephthalate:

Partition coefficient: n-octanol/water : log Pow: 1.7 (77 °F / 25 °C)
Method: OECD Test Guideline 117
GLP: yes

tris(oxiranylmethyl) benzene-1,2,4-tricarboxylate:
Partition coefficient: n-octanol/water : log Pow: 0.9 (77 °F / 25 °C)
Method: OECD Test Guideline 117

Mobility in soil

Mobility : No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Distribution among environmental compartments : Koc: 445

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol:
Distribution among environmental compartments : Koc: 4460
Method: OECD Test Guideline 121

1,4-bis(2,3-epoxypropoxy)butane:
Distribution among environmental compartments : Koc: 12.59
Method: OECD Test Guideline 121

bis(2,3-epoxypropyl) terephthalate:
Distribution among environmental compartments : Koc: 2
Method: OECD Test Guideline 121

tris(oxiranylmethyl) benzene-1,2,4-tricarboxylate:
Distribution among environmental compartments : Koc: 251
Method: OECD Test Guideline 121

Stability in soil : No data available

Other adverse effects

Environmental fate and pathways : No data available

Results of PBT and vPvB assessment : No data available

Endocrine disrupting potential : No data available

Adsorbed organic bound halogens (AOX) : No data available

Hazardous to the ozone layer

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A +

B).

Additional ecological information - Product	:	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Toxic to aquatic life with long lasting effects.
Global warming potential (GWP)	:	No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	:	The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company. Dispose of as hazardous waste in compliance with local and national regulations. Dispose of contents/ container to an approved waste disposal plant.
Contaminated packaging	:	Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA

UN/ID No.	:	UN 3082
Proper shipping name	:	Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A EPOXY RESIN, BISPHENOL F EPOXY RESIN)
Class	:	9
Packing group	:	III
Labels	:	Miscellaneous
Packing instruction (cargo aircraft)	:	964
Packing instruction (passenger aircraft)	:	964

IMDG

UN number	:	UN 3082
Proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN, BISPHENOL F EPOXY RESIN)

Class	:	9
Packing group	:	III
Labels	:	9
EmS Code	:	F-A, S-F
Marine pollutant	:	yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

DOT Classification

UN/ID/NA number	:	UN 3082
Proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN, BISPHENOL F EPOXY RESIN)
Class	:	9
Packing group	:	III
Labels	:	CLASS 9
ERG Code	:	171
Marine pollutant	:	yes(BISPHENOL A EPOXY RESIN, BISPHENOL F EPOXY RESIN)

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
methanol	67-56-1	5000	*

*: Calculated RQ exceeds reasonably attainable upper limit.

SARA 311/312 Hazards : Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitisation

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

WARNING: This product can expose you to chemicals including methanol, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

The components of this product are reported in the following inventories:

CH INV	:	The formulation contains substances listed on the Swiss Inventory, On the inventory, or in compliance with the inventory
DSL	:	This product contains one or several components that are not on the Canadian DSL nor NDSL.
AICS	:	Low volume exemption, On the inventory, or in compliance with the inventory
NZIoC	:	On the inventory, or in compliance with the inventory
ENCS	:	Low volume exemption, On the inventory, or in compliance with the inventory
KECI	:	Not in compliance with the inventory
PICCS	:	Low volume exemption
IECSC	:	Low volume exemption, On the inventory, or in compliance with the inventory
TCSI	:	On the inventory, or in compliance with the inventory
TSCA	:	Not On TSCA Inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

TSCA - 5(a) Significant New Use Rule List of Chemicals

This product is subject under TSCA 5(a) to Significant New Use Restrictions (SNUR).

bis(2,3-epoxypropyl) terephthalate	ACCN # 154473
tris(oxiranylmethyl) benzene-1,2,4-tricarboxylate	ACCN # 132651

US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

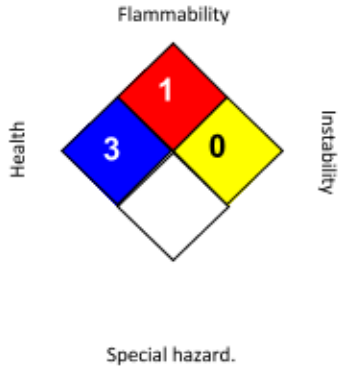
US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

bis(2,3-epoxypropyl) terephthalate	ACCN # 154473

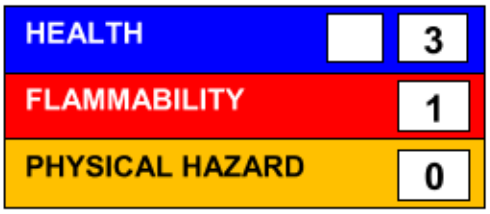
SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Revision Date	:	09/26/2018
ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / TWA	:	8-hour, time-weighted average
OSHA Z-1 / TWA	:	8-hour time weighted average

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.

HUNTSMAN
Enriching lives through innovation

HARDENER HW 5323-1

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	11/28/2018	400001014968	Date of first issue: 11/28/2018

SECTION 1. IDENTIFICATION

Product name : HARDENER HW 5323-1

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC
Address : P.O. Box 4980
The Woodlands,
TX 77387
United States of America (USA)
Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS : SDS@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Adhesives

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Skin irritation : Category 2

Serious eye damage : Category 1

Skin sensitisation : Category 1

Short-term (acute) aquatic hazard : Category 2

Long-term (chronic) aquatic hazard : Category 2

GHS label elements

Hazard pictograms :

Signal word : Danger

Hazard statements : H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**

P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing must not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P362 Take off contaminated clothing and wash before reuse.
P391 Collect spillage.
Storage:
Not available
Disposal:
P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
barium sulfate	7727-43-7	30 - 50
Fatty acids, C18-unsatd., dimers, polymers with oleic acid and triethylenetetramine	68154-62-1	25 - 30
2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine	25513-64-8	5 - 10
silicon dioxide	7631-86-9	5 - 10
Fatty acids, C18-unsatd., dimers, polymers with oleic acid and triethylenetetramine	68154-62-1	5 - 10
N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine	10563-29-8	3 - 5
Triethylenetramine	112-24-3	2.5 - 3

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

Triethylenetetramine is a multi-constituent substance that contains four TETA ethyleneamines including linear, branched, and two cyclic molecules (shown below). The linear CAS number (112-24-3) is commonly used to represent the entire mixture, but some jurisdictions may use the multi-constituent CAS number (90640-67-8).

N,N'bis (2-aminoethyl)-1,2-ethanediamine (TETA) - CAS 112-24-3

N-[(2-aminoethyl)2-aminoethyl]piperazine (PEEDA) - CAS 24028-46-4
N,N'-bis-(2-aminoethyl)piperazine (Bis AEP) - CAS 6531-38-0
Tris-(2-aminoethyl)amine (Branched TETA) - CAS 4097-89-6

SECTION 4. FIRST AID MEASURES

General advice	:	Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance. Treat symptomatically. Get medical attention if symptoms occur.
If inhaled	:	If inhaled, remove to fresh air. Get medical attention if symptoms occur.
In case of skin contact	:	If skin irritation persists, call a physician. If on skin, rinse well with water. If on clothes, remove clothes.
In case of eye contact	:	Small amounts splashed into eyes can cause irreversible tissue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Keep respiratory tract clear. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.
Most important symptoms and effects, both acute and delayed	:	None known.
Notes to physician	:	Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	:	High volume water jet
Specific hazards during firefighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	:	No hazardous combustion products are known

Specific extinguishing methods	:	No data is available on the product itself.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for firefighters	:	Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Use personal protective equipment. Refer to protective measures listed in sections 7 and 8.
Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and materials for containment and cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Technical measures	:	Ensure that eyewash stations and safety showers are close to the workstation location.
Local/Total ventilation	:	Ensure adequate ventilation.
Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	Do not breathe vapours or spray mist. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. To avoid spills during handling keep bottle on a metal tray. Dispose of rinse water in accordance with local and national regulations. Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Conditions for safe storage	:	Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

Keep in properly labelled containers.

Materials to avoid : For incompatible materials please refer to Section 10 of this SDS.

Recommended storage temperature : 36 - 104 °F / 2 - 40 °C

Further information on storage stability : Stable under normal conditions.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
barium sulfate	7727-43-7	TWA (total dust)	15 mg/m3	OSHA Z-1
		TWA (respirable fraction)	5 mg/m3	OSHA Z-1
		TWA (Inhalable fraction)	5 mg/m3	ACGIH
silicon dioxide	7631-86-9	TWA (Dust)	20 Million particles per cubic foot (Silica)	OSHA Z-3
		TWA (Dust)	80 mg/m3 / %SiO2 (Silica)	OSHA Z-3

Personal protective equipment

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines
Recommended Filter type:
Combined particulates and organic vapour type

Filter type : Filter type A-P

Hand protection
Material : butyl-rubber
Material : Ethyl Vinyl Alcohol Laminate (EVAL)
Break through time : > 8 h

Material : Nitrile rubber
Break through time : 10 - 480 min

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Take note of the information given by the producer

concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact).
The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	paste
Colour	:	black
Odour	:	amine-like
Odour Threshold	:	No data is available on the product itself.
pH	:	No data is available on the product itself.
Melting point/freezing point	:	No data available
Boiling point	:	> 392 °F / > 200 °C
Flash point	:	> 212 °F / > 100 °C Method: closed cup
Evaporation rate	:	No data is available on the product itself.
Flammability (solid, gas)	:	No data is available on the product itself.
Flammability (liquids)	:	No data is available on the product itself.
Upper explosion limit / Upper flammability limit	:	No data is available on the product itself.
Lower explosion limit / Lower flammability limit	:	No data is available on the product itself.
Vapour pressure	:	0.001 hPa
Relative vapour density	:	No data is available on the product itself.
Relative density	:	No data is available on the product itself.

Density	:	ca. 1.6 g/cm3
Solubility(ies)		
Water solubility	:	insoluble (68 °F / 20 °C)
Solubility in other solvents	:	No data is available on the product itself.
Partition coefficient: n-octanol/water	:	No data is available on the product itself.
Auto-ignition temperature	:	> 392 °F / > 200 °C
Decomposition temperature	:	> 392 °F / > 200 °C
Self-Accelerating decomposition temperature (SADT)	:	No data is available on the product itself.
Viscosity		
Viscosity, dynamic	:	75 - 150 Pas (68 °F / 20 °C) Method: DIN Method, other
Explosive properties	:	No data is available on the product itself.
Oxidizing properties	:	No data is available on the product itself.
Molecular weight	:	No data available
Particle size	:	No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	No hazards to be specially mentioned.
Conditions to avoid	:	None known.
Incompatible materials	:	None known.
Hazardous decomposition products	:	No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure	:	No data is available on the product itself.

Acute toxicity

Acute oral toxicity - Product	:	Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method

Components:

silicon dioxide:

Acute inhalation toxicity	:	LC50 (Rat, male and female): > 58.8 mg/l Exposure time: 4 h Test atmosphere: dust/mist Method: OECD Test Guideline 403
Acute dermal toxicity - Product	:	Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method
Acute toxicity (other routes of administration)	:	No data available

Skin corrosion/irritation

Product:

Species: reconstructed human epidermis (RhE)
Assessment: Irritating to skin.
Method: OECD Test Guideline 435
Result: Non-corrosive

Serious eye damage/eye irritation

Components:

barium sulfate:
Species: Rabbit
Result: No eye irritation
Assessment: No eye irritation
Method: OECD Test Guideline 405

Fatty acids, C18-unsatd., dimers, polymers with oleic acid and triethylenetetramine:
Species: Bovine cornea
Result: Non-corrosive
Exposure time: 10 min
Method: OECD Test Guideline 437

Species: Rabbit
Result: Irreversible effects on the eye
Exposure time: 21 d
Method: OECD Test Guideline 405
Remarks: Information given is based on data obtained from similar substances.

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:
Species: Rabbit
Result: Corrosive
Method: OECD Test Guideline 405

silicon dioxide:
Species: Rabbit
Result: No eye irritation
Assessment: No eye irritation
Method: OECD Test Guideline 405

Fatty acids, C18-unsatd., dimers, polymers with oleic acid and triethylenetetramine:
Assessment: Irritating to eyes.

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:
Result: Corrosive
Assessment: Severe eye irritation

Triethylenetramine:
Species: Rabbit
Result: Corrosive
Assessment: Corrosive
Method: OECD Test Guideline 404

Respiratory or skin sensitisation

Components:

barium sulfate:
Exposure routes: Skin
Species: Mouse
Method: OECD Test Guideline 429
Result: Does not cause skin sensitisation.

Fatty acids, C18-unsatd., dimers, polymers with oleic acid and triethylenetetramine:
Test Type: Local lymph node assay (LLNA)
Exposure routes: Dermal
Species: CBA/Ca
Method: OECD Test Guideline 429
Result: May cause sensitisation by skin contact.

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:
Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: The product is a skin sensitiser, sub-category 1A.

Fatty acids, C18-unsatd., dimers, polymers with oleic acid and triethylenetetramine:
Assessment: May cause sensitisation by skin contact.

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:
Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: The product is a skin sensitiser, sub-category 1B.

Triethylenetramine:
Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: May cause sensitisation by skin contact.

Assessment: No data available

Germ cell mutagenicity

Components:

barium sulfate:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative

Fatty acids, C18-unsatd., dimers, polymers with oleic acid and triethylenetetramine:
Genotoxicity in vitro : Test Type: Ames test
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

Test Type: In vitro mammalian cell gene mutation test
Test system: mouse lymphoma cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative
Remarks: Information given is based on data obtained from similar substances.

Test Type: in vitro assay
Test system: Human lymphocytes
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 487
Result: negative
Remarks: Information given is based on data obtained from similar substances.

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:
Genotoxicity in vitro : Test Type: Ames test
Test system: Salmonella typhimurium
Concentration: 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: Directive 67/548/EEC, Annex, B.13/14
Result: negative

Test Type: Chromosome aberration test in vitro
Test system: Chinese hamster ovary cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative

Test Type: In vitro mammalian cell gene mutation test
Test system: Chinese hamster ovary cells
Concentration: 2 mg/ml
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

silicon dioxide:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:
Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 487
Result: negative

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

Triethylenetramine:
Genotoxicity in vitro : Concentration: 0 - 200 µg/L
Metabolic activation: negative
Method: OECD Test Guideline 482
Result: negative

Components:

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:
Genotoxicity in vivo : Species: Chinese hamster (male and female)
Cell type: Bone marrow
Application Route: Oral
Dose: 825 - 1000 mg/kg
Method: OECD Test Guideline 474
Result: negative

Test Type: In vivo micronucleus test
Species: Mouse (male and female)
Application Route: Oral
Dose: 850 - 1000 mg/kg
Method: OECD Test Guideline 474
Result: negative

silicon dioxide:
Genotoxicity in vivo : Application Route: Inhalation
Dose: 50 mg/m3
Result: negative

Triethylenetramine:
Genotoxicity in vivo : Application Route: Intraperitoneal injection
Dose: 0 - 600 mg/kg

Method: OECD Test Guideline 474
Result: negative

Carcinogenicity

Components:

barium sulfate:
Species: Rat, male and female
Application Route: Oral
Exposure time: 104 weeks
Dose: 60 - 75 mg/kg
Method: OPPTS 870.4200
Result: negative

Species: Mouse, male and female
Application Route: Oral
Dose: 160 - 200 mg/kg
Method: OPPTS 870.4200
Result: negative

silicon dioxide:
Species: Rat, male and female
Application Route: Oral
Exposure time: 103 weeks
Dose: 1800 - 3200 mg/kg
Frequency of Treatment: 7 daily
Method: OECD Test Guideline 453
Result: negative

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:
Species: Mouse, male
Application Route: Dermal
Exposure time: 20 month(s)
Frequency of Treatment: 3 daily
Result: negative

Triethylenetramine:
Species: Mouse, male
Application Route: Dermal
Dose: 42 mg/kg
Frequency of Treatment: 3 daily
Method: OECD Test Guideline 451
Result: negative

Carcinogenicity - Assessment : No data available

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

OSHA No component of this product present at levels greater than or

equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Components:

Fatty acids, C18-unsatd., dimers, polymers with oleic acid and triethylenetetramine:

Effects on fertility : Test Type: Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test
Species: Rat, male and female
Application Route: Oral
Fertility: No observed adverse effect level: 1,000 mg/kg body weight
Early Embryonic Development: No observed adverse effect level: 1,000 mg/kg body weight
Method: OECD Test Guideline 422
Result: No effects on fertility and early embryonic development were detected.
Remarks: Information given is based on data obtained from similar substances.

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

Species: Rat, male and female
Application Route: Oral
Dose: 10, 60, 120 mg/kg bw/day
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Species: Rat, male and female
Application Route: Oral
Method: OECD Test Guideline 422
Result: Animal testing did not show any effects on fertility.

Components:

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

Effects on foetal development : Species: Rabbit, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 50,000 ppm
Result: No teratogenic effects

silicon dioxide:

Species: Mouse
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 1,340 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rabbit

Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 1,600 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rat
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 1,350 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Species: Rat, male and female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 15 mg/kg body weight
Developmental Toxicity: No observed adverse effect level: 15 mg/kg body weight
Embryo-foetal toxicity: No observed adverse effect level: 15 mg/kg body weight
Method: OECD Test Guideline 422
Result: No effects on fertility and early embryonic development were detected.

Triethylenetramine:

Species: Rat
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: > 750 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rabbit
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level: 125 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Reproductive toxicity - Assessment : No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments.

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

barium sulfate:
Species: Rat
LOEC: >= 104 mg/kg, 40 mg/m3
Application Route: Ingestion
Test atmosphere: dust/mist
Exposure time: 5 h
Number of exposures: 5 d
Method: Subchronic toxicity

Fatty acids, C18-unsatd., dimers, polymers with oleic acid and triethylenetetramine:
Species: Rat, male and female
NOAEL: 1,000 mg/kg
Application Route: oral (gavage)
Dose: 100, 300, 1000 mg/kg/d
Method: OECD Test Guideline 422
Remarks: Information given is based on data obtained from similar substances.

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:
Species: Rat, male and female
NOAEL: 10 mg/kg bw/day
Application Route: Ingestion
Exposure time: 13 Weeks
Number of exposures: Daily
Dose: 10, 60, 180mg/kg bw
Target Organs: Liver

Species: Rat, male and female
LOAEL: 60 mg/kg bw/day
Application Route: Ingestion
Exposure time: 13 Weeks
Number of exposures: Daily
Dose: 10, 60, 180mg/kg bw
Target Organs: Liver

silicon dioxide:
Species: Rat, male and female
NOEC: 4000 - 4500 mg/m3
Application Route: Ingestion
Test atmosphere: dust/mist
Exposure time: 13 Weeks
Number of exposures: 7 d
Method: OECD Test Guideline 413

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:
Species: Rat, male and female
NOEC: 550 ppm
Application Route: Ingestion
Test atmosphere: vapour
Exposure time: 3 Weeks

Number of exposures: 7 d
Method: Subchronic toxicity

Species: Mouse, male
NOAEL: >= 56.3 mg/kg/d
Application Route: Skin contact
Exposure time: 20 h
Number of exposures: 3 d
Method: Chronic toxicity

Triethylenetramine:
Species: Rat, male and female
NOAEL: 50 mg/kg
Application Route: Ingestion
Exposure time: 26 Weeks
Number of exposures: 7 d
Method: Subchronic toxicity

Repeated dose toxicity - Assessment : No data available

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Ingestion: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

barium sulfate:
Toxicity to fish : LC50: 174 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

Fatty acids, C18-unsatd., dimers, polymers with oleic acid and triethylenetetramine:
Toxicity to fish : LC50 (Danio rerio (zebra fish)): 7.07 mg/l
End point: mortality
Exposure time: 96 h
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 203

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:
Toxicity to fish : LC50 (Leuciscus idus (Golden orfe)): 174 mg/l
Exposure time: 48 h
Method: DIN 38412

silicon dioxide:
Toxicity to fish : LL50 (Brachydanio rerio (zebrafish)): > 10,000 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:
Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 100 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

Triethylenetramine:
Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 330 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: Fish Acute Toxicity Test

Components:

barium sulfate:
Toxicity to daphnia and other aquatic invertebrates : LC50 (Daphnia magna (Water flea)): 14.5 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

Fatty acids, C18-unsatd., dimers, polymers with oleic acid and triethylenetetramine:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 5.18 mg/l
End point: Immobilization
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:
Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 31.5 mg/l
Exposure time: 24 h
Method: DIN 38412

silicon dioxide:
Toxicity to daphnia and other aquatic invertebrates : EL50 (Daphnia magna (Water flea)): >= 1,000 mg/l
Exposure time: 24 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:
Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 9.2 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

Triethylenetramine:
Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 31.1 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: Directive 67/548/EEC, Annex V, C.2.

Components:

barium sulfate:
Toxicity to algae : EC50: > 100 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

NOEC: > 1.15 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

Fatty acids, C18-unsatd., dimers, polymers with oleic acid and triethylenetetramine:
Toxicity to algae : ErC50 (Pseudokirchneriella subcapitata (algae)): 2.43 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

NOEC (Pseudokirchneriella subcapitata (algae)): 1 mg/l

Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

Lowest Observed Effect Concentration (Pseudokirchneriella subcapitata (algae)): 2 mg/l
Exposure time: 72 h
Test Type: static test

EC10 (Pseudokirchneriella subcapitata (algae)): 1.89 mg/l
Exposure time: 72 h
Test Type: static test

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:
Toxicity to algae : ErC50 (Pseudokirchneriella subcapitata (algae)): 43.5 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

EC50 (Pseudokirchneriella subcapitata (algae)): 37.1 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

NOEC (Pseudokirchneriella subcapitata (algae)): 16 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

silicon dioxide:
Toxicity to algae : EL50 (Desmodesmus subspicatus (green algae)): > 10,000 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:
Toxicity to algae : ErC50 (Selenastrum capricornutum (green algae)): 21 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

Triethylenetramine:
Toxicity to algae : ErC50 (Selenastrum capricornutum (green algae)): 20 mg/l
Exposure time: 72 h
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 201

M-Factor (Acute aquatic toxicity) : No data available

Components:

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:
Toxicity to fish (Chronic : NOEC (Brachydanio rerio (zebrafish)): 10.9 mg/l

toxicity)

Exposure time: 30 d
Method: OECD Test Guideline 210

Lowest Observed Effect Concentration (Brachydanio rerio (zebrafish)): 10.9 mg/l
Exposure time: 30 d
Method: OECD Test Guideline 210

Components:

barium sulfate:

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 5.8 mg/l
Exposure time: 21 d
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 1.02 mg/l
Exposure time: 21 d
Method: OECD Test Guideline 211

Lowest Observed Effect Concentration (Daphnia magna (Water flea)): 1.02 mg/l
Exposure time: 21 d
Method: OECD Test Guideline 211

Triethylenetramine:

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC10 (Daphnia magna (Water flea)): 1.9 mg/l
Exposure time: 21 d
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 202

M-Factor (Chronic aquatic toxicity) : No data available

Components:

Fatty acids, C18-unsatd., dimers, polymers with oleic acid and triethylenetetramine:

Toxicity to microorganisms : EC50 (activated sludge): 421 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 209

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

Toxicity to microorganisms : IC50 (Pseudomonas putida): 89 mg/l
Exposure time: 17 h

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Toxicity to microorganisms : EC50 (Pseudomonas putida): 181 mg/l
Exposure time: 16 h
Test Type: static test
Test substance: Fresh water
Method: DIN 38 412 Part 8

Triethylenetramine:
Toxicity to microorganisms : EC50 (activated sludge): 800 mg/l
Exposure time: 0.5 h
Test Type: static test
Test substance: Fresh water

Components:

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:
Toxicity to soil dwelling organisms : NOEC (Eisenia fetida (earthworms)): >= 1,000 mg/kg
Exposure time: 56 d
Method: OECD Test Guideline 222

EC50 (Eisenia fetida (earthworms)): >= 1,000 mg/kg
Exposure time: 56 d
Method: OECD Test Guideline 222

Plant toxicity : No data available

Sediment toxicity : No data available

Toxicity to terrestrial organisms : No data available

Ecotoxicology Assessment

Components:

Triethylenetramine:
Acute aquatic toxicity : This product has no known ecotoxicological effects.

Components:

Fatty acids, C18-unsatd., dimers, polymers with oleic acid and triethylenetetramine:
Chronic aquatic toxicity : Harmful to aquatic life with long lasting effects.

Toxicity Data on Soil : No data available

Other organisms relevant to the environment : No data available

Persistence and degradability

Components:

Fatty acids, C18-unsatd., dimers, polymers with oleic acid and triethylenetetramine:
Biodegradability : Test Type: aerobic
Method: OECD Test Guideline 301B
Remarks: According to the results of tests of biodegradability this product is not readily biodegradable.

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:
Biodegradability : Inoculum: activated sludge
Concentration: 11.4 mg/l
Result: Not readily biodegradable.
Biodegradation: 7 %
Exposure time: 28 d

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Biodegradability : Result: Readily biodegradable.
Biodegradation: 100 %
Exposure time: 28 d
Method: ISO Method, other

Triethylenetramine:

Biodegradability : Inoculum: activated sludge
Result: Not readily biodegradable.
Biodegradation: 0 %
Exposure time: 162 d
Method: OECD Test Guideline 301D

Inoculum: activated sludge
Result: Not readily biodegradable.
Biodegradation: 20 %
Exposure time: 84 d
Method: Inherent Biodegradability: Modified SCAS Test

Biochemical Oxygen Demand (BOD) : No data available

Components:

Triethylenetramine:

Chemical Oxygen Demand (COD) : 1,940 mg/g

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon (DOC) : No data available

Physico-chemical removability : No data available

Stability in water : No data available

Photodegradation : No data available

Impact on Sewage Treatment : No data available

Bioaccumulative potential

Components:

Fatty acids, C18-unsatd., dimers, polymers with oleic acid and triethylenetetramine:

Bioaccumulation : Species: Other
Bioconcentration factor (BCF): 33.3
Remarks: The value is given based on a SAR/AAR approach using OECD Toolbox, DEREK, VEGA QSAR models (CAESAR models), etc.

Components:

Fatty acids, C18-unsatd., dimers, polymers with oleic acid and triethylenetetramine:

Partition coefficient: n-octanol/water	:	Pow: 12.31 Method: QSAR

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

Partition coefficient: n-octanol/water	:	log Pow: -0.3 (77 °F / 25 °C) Method: OECD Test Guideline 117

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Partition coefficient: n-octanol/water	:	log Pow: 0.5
		log Pow: -0.56 (77 °F / 25 °C) pH: 11.6 Method: OECD Test Guideline 107

Triethylenetramine:

Partition coefficient: n-octanol/water	:	log Pow: -2.65 (68 °F / 20 °C) Method: OECD Test Guideline 117

Mobility in soil

Mobility	:	No data available

Components:

Triethylenetramine:

Distribution among environmental compartments	:	Koc: 1584.9 - 5012 Method: OECD Test Guideline 106
Stability in soil	:	No data available

Other adverse effects

Environmental fate and pathways	:	No data available
Results of PBT and vPvB assessment	:	No data available
Endocrine disrupting potential	:	No data available
Adsorbed organic bound halogens (AOX)	:	No data available

Hazardous to the ozone layer

Ozone-Depletion Potential	:	Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A +

B).

Additional ecological information - Product	:	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Toxic to aquatic life with long lasting effects.
Global warming potential (GWP)	:	No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	:	The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company. Dispose of as hazardous waste in compliance with local and national regulations. Dispose of contents/ container to an approved waste disposal plant.
Contaminated packaging	:	Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA

UN/ID No.	:	UN 3082
Proper shipping name	:	Environmentally hazardous substance, liquid, n.o.s. (POLYAMIDE RESIN)
Class	:	9
Packing group	:	III
Labels	:	Miscellaneous
Packing instruction (cargo aircraft)	:	964
Packing instruction (passenger aircraft)	:	964

IMDG

UN number	:	UN 3082
Proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (POLYAMIDE RESIN)
Class	:	9
Packing group	:	III

Labels	:	9
EmS Code	:	F-A, S-F
Marine pollutant	:	yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

DOT Classification

UN/ID/NA number	:	UN 3082
Proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (POLYAMIDE RESIN)
Class	:	9
Packing group	:	III
Labels	:	CLASS 9
ERG Code	:	171
Marine pollutant	:	yes(POLYAMIDE RESIN)

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 311/312 Hazards	:	Skin corrosion or irritation Serious eye damage or eye irritation Respiratory or skin sensitisation
SARA 313	:	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

CH INV	:	The formulation contains substances listed on the Swiss Inventory, Low volume exemption, On the inventory, or in compliance with the inventory
DSL	:	All components of this product are on the Canadian DSL

AICS	:	On the inventory, or in compliance with the inventory
NZIoC	:	On the inventory, or in compliance with the inventory
ENCS	:	On the inventory, or in compliance with the inventory
KECI	:	On the inventory, or in compliance with the inventory
PICCS	:	Not in compliance with the inventory
IECSC	:	On the inventory, or in compliance with the inventory
TCSI	:	On the inventory, or in compliance with the inventory
TSCA	:	On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

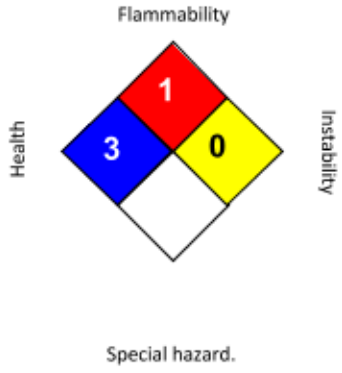
TSCA - 5(a) Significant New Use Rule List of Chemicals
No substances are subject to a Significant New Use Rule.

US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)
No substances are subject to TSCA 12(b) export notification requirements.

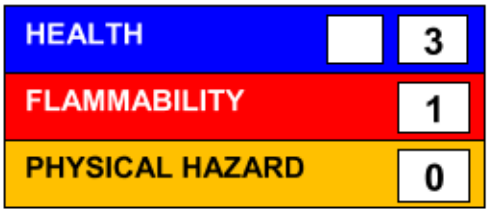
SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Revision Date	:	11/28/2018
ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-3	:	USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts
ACGIH / TWA	:	8-hour, time-weighted average
OSHA Z-1 / TWA	:	8-hour time weighted average
OSHA Z-3 / TWA	:	8-hour time weighted average

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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